

SERVICE MANUAL

■ Applicable Specifications ■

Programmable Tailstock

■ Applicable Model ■

SL-150, 150MC, 150Y	TL-40, 40MC, 40Y
SL-200, 200MC	CL-15, 20, 25
SL-250, 250MC	ZL-150, 150MC
SL-300, 300MC	ZL-200, 200MC
SL-400, 400MC	ZL-250, 250MC

■ Applicable NC Unit ■

MSC-500	MSC-501
MSD-501	MSD-501II
MSC-518	MSD-518
MSD-518II	MSC-521

Before starting operation, maintenance, or programming, carefully read the manuals supplied by Mori Seiki, the NC unit manufacturer, and equipment manufacturers so that you fully understand the information they contain.
Keep the manuals carefully so that they will not be lost.

MORI SEIKI

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account local capabilities and constraints to achieve an economically socially and environmentally sustainable society in a global perspective Glocalized Solutions for Sustainability in Manufacturing do not only involve products or services that are changed for a local market by simple substitution or the omitting of functions Products and services need to be addressed that ensure a high standard of living everywhere Resources required for manufacturing and use of such products are limited and not evenly distributed in the world Locally available resources local capabilities as well as local constraints have to be drivers for product and process innovations with respect to the entire life cycle The 18th CIRP International Conference on Life Cycle Engineering LCE 2011 serves as a platform for the discussion of the resulting challenges and the collaborative development of new scientific ideas *Moody's International Manual* ,2000 **Thomas Register of American**

Manufacturers ,2003 Vols for 1970 71 includes manufacturers catalogs *Citysource English Telephone Directory* ,1989

Job Shop Lean Shahrukh A. Irani,2020-05-04 In the 1950 s the design and implementation of the Toyota Production System TPS within Toyota had begun In the 1960 s Group Technology GT and Cellular Manufacturing CM were used by Serck Audco Valves a high mix low volume HMLV manufacturer in the United Kingdom to guide enterprise wide transformation In 1996 the publication of the book Lean Thinking introduced the entire world to Lean Job Shop Lean integrates Lean with GT and CM by using the five Principles of Lean to guide its implementation 1 identify value 2 map the value stream 3 create flow 4 establish pull and 5 seek perfection Unfortunately the tools typically used to implement the Principles of Lean are incapable of solving the three Industrial Engineering problems that HMLV manufacturers face when implementing Lean 1 finding the product families in a product mix with hundreds of different products 2 designing a flexible factory layout that fits hundreds of different product routings and 3 scheduling a multi product multi machine production system subject to finite capacity constraints Based on the Author s 20 years of learning teaching researching and implementing Job Shop Lean since 1999 this book Describes the concepts tools software implementation methodology and barriers to successful implementation of Lean in HMLV production systems Utilizes Production Flow Analysis instead of Value Stream Mapping to eliminate waste in different levels of any HMLV manufacturing enterprise Solves the three Industrial Engineering problems that were mentioned earlier using software like PFAST Production Flow Analysis and Simplification Toolkit Sgetti and Schedlyzer Explains how the one at a time implementation of manufacturing cells constitutes a long term strategy for Continuous Improvement Explains how product families and manufacturing cells are the basis for implementing flexible automation machine monitoring virtual cells Manufacturing Execution Systems and other elements of Industry 4 0 Teaches a new method Value Network Mapping to visualize large multi product multi machine production systems whose Value Streams share many processes Includes real success stories of Job Shop Lean implementation in a variety of production systems such as a forge shop a machine shop a fabrication facility and a shipping department Encourages any HMLV manufacturer planning to implement Job Shop Lean to leverage the co curricular and

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