

# GENERAL INSTRUCTIONS

## Mossberg Models 183D-D & 183K-A .410 GAUGE BOLT ACTION SHOTGUNS

### 1. TO ASSEMBLE GUN

Fit barrel and stock together with magazine and trigger fitting in corresponding holes in stock. Tighten roller screws on bottom of stock securely.

### 2. TO LOAD

Open action by raising bolt handle and pulling bolt back as far as it will go. Insert 3 shells, one by one, as shown in sketch. Make sure shells that the head of each shell is placed slightly in front of the shell beneath it. Push bolt forward and push handle down to locked position. The gun is now ready to fire.

### 3. SAFETY

When the thumb safety is over end of receiver points to red button F in stock is means DANGER, no other trigger can be pulled and the gun FIRED. When safety points to green button B the trigger cannot be pulled, therefore it is in SAFE.

### 4. TO EJECT FIRED SHELL and LOAD NEW ONE

Lock bolt and pull bolt back as far as it will go. Then eject the old shell and make the gun. Then push bolt forward and push handle down to locked position. Gun is ready to fire again.

### 5. AMMUNITION

Use any standard factory loaded 2 1/2" or 3" .410 gauge shells.

### 6. TO ADJUST C-LECT CHOKE, MODEL 183E-A

The C-LECT CHOKE system, as the name implies, that you can select any choke desired. The adjustment is simple and positive. Hereafter, the average shooter had the selection of having guns with three different degrees of choke: the FULL CHOKE for long range shooting of 40 yards or over; the MODIFIED for medium range from 20 to 35 yards; and the FULL CYLINDER for very close range shooting up to 20 yards. The C-LECT CHOKE gives you the choice of these three degrees of choke from any or between adjustments that may be desired.

To set the C-LECT CHOKE for FULL CHOKE (FULL) turn the adjusting sleeve until the rear edge of the sleeve "A" touches the front edge of the barrel line just ahead of the word "FULL" on the index plate "B". For MODIFIED (MOD.) or CYLINDER (CYL.) settings, turn the sleeve "A" to the line ahead of them marked on the index plate. The sleeve may be set to any of these chokes or to any point in between to obtain any degree of choke desired. NEVER SHOOT THE GUN WITH THE CHOKE TUBE TURNED ANY FURTHER THAN CYLINDER AND NEVER SHOOT THE GUN WITHOUT THE ADJUSTING SLEEVE IN PLACE.

Full choke and bushings can be used in the C-LECT CHOKE at any setting. For best results, we recommend that it be set at CYLINDER.

For cleaning and oiling, the adjusting sleeve can be removed by turning it out all the way off the threads and pulling off.

#### How To Make Your Own Setting

If, for any reason, the index plate "B" is removed and you lose your setting, you will find underneath the index plate, a scratch mark which was put on at the factory. By turning the adjusting sleeve "A" up to this scratch mark, you automatically have a FULL CHOKE setting. You can then move the index plate under the sleeve "A" and the FULL CHOKE line comes even to the edge of sleeve "A" and then put in and tighten right "C".

### 7. TO CHANGE CHOKE TUNES, MODEL 183D-D

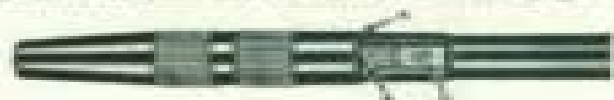
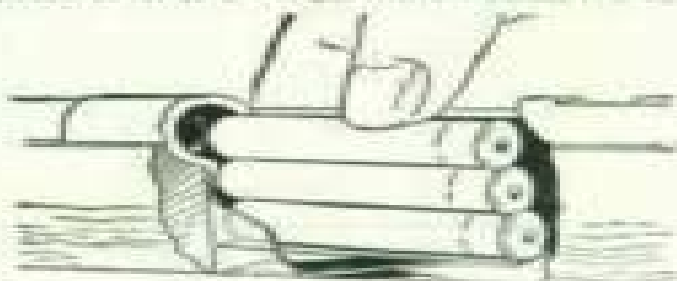
The Model 183D-D is supplied with 2 interchangeable choke tubes, full and modified. To remove choke tube use the spigot wrench and turn the tube to the right. When replacing the choke tube tighten it with the spigot wrench.

### 8. TO REMOVE THE BOLT

Raise the bolt handle and pull the bolt back as far as it will go, then pull back on the trigger and bolt will slide out.

### 9. TO REPLACE THE BOLT

The gun has a two piece bolt. BE SURE you line up the marks on the bolt and bolt head before inserting the bolt, then insert bolt holding back on the trigger with one hand and pushing forward on the butt with the other, NEVER force the bolt action, for if forced up correctly bolt will slide in easily.



**Mossberg**  
THE BOLT ACTION SHOTGUN

# Mossberg 183 Kc Manual

**U S Army**



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