



Figure 3-151. Photo Book Camshaft Timing

### WARNING

Always wear proper eye protection when installing timing rings. Slippage may propel the ring with force which could result in death or serious injury.

1. Check new retaining ring in groove at end of fork cam shaft.

## CAM CHAIN TENSIONERS

### Removal

SAFETY	SPECIALTY TOOL
SE-10213	Cam chain tensioner puller

### CAUTION

Do not put the tension plate from the primary or secondary cam chain tensioner with the chains and sprockets removed. With 35-45 pounds of spring pressure on the tensioner allowing it to accelerate through its full length of travel will cause spring stretching and/or bending of the tensioner shoe, damage which requires replacement of the assembly. Furthermore, if the tensioner should contact fingers or other parts of the head, head or valvetrain injury may occur.

It is critical that the cam chain tensioner with the CAM CHAIN TENSIONER PULLER (part no. SE-10213), put the tension pin and seat the assembly into the correct position.



Figure 3-152. Verify Alignment of Fork and Chain



Figure 3-153. Cam Chain Tensioner

### WARNING

Always wear proper eye protection when installing retaining rings. Slippage may propel the ring with force which could result in death or serious injury.

1. See Figure 3-153. Remove retaining ring (3) from pin in tensioner joint. Discard retaining ring.
2. Slide cam chain tensioner assembly from pin through timing pin from hole in cam support plate from tensioner shoe (1) using information in Figure 3-152.

### Installation

SAFETY	SPECIALTY TOOL
SE-10213	Cam chain tensioner puller

See Figure 3-152. Make sure that tensioner assembly is seated properly. Slippage may propel the ring with force which could result in death or serious injury.

### CAUTION

Always wear proper eye protection when installing retaining rings. Slippage may propel the ring with force which could result in death or serious injury.

1. Install new retaining ring (3) in groove of pin. Verify that retaining ring is seated in the groove.
2. A retained pin is discarded, place top of head through TENSIONER PULLER (part no. SE-10213) from top of cam chain tensioner assembly. Remove pin spring out of cam chain tensioner assembly. Remove pin spring out of tensioner pin through hole in the primary cam chain shoe at each support plate.

## OIL PRESSURE RELIEF VALVE

### Removal

1. Remove the primary cam chain tensioner assembly. See CAM CHAIN TENSIONERS earlier in this section.
2. Remove the cam support plate in a vise with access to the top pin. Be sure to install a pair of brass jaw inserts in the vise to avoid damage to the casting.
3. See Figure 3-154. Using a 1/8 in. punch with a small hammer, dislodge top roll pin (1) from pin hole in cam support plate. Discard roll pin.
4. Remove spring (2) and valve body (3) from bypass port.

### Installation

1. Secure the cam support plate in a vise. Be sure to install a pair of brass jaw inserts to avoid damage to the casting.
2. See Figure 3-154. Lubricate valve body (3) with clean oil. Insert angle in. Slide valve body into top hole of cam support plate with the open side facing outward.
3. Slide spring (2) into bypass port until seated in open side of valve body.
4. Insert new roll pin (1) into hole in cam support plate. Compress spring in port using the handle of a small screwdriver.
5. Holding spring compressed, tap roll pin into cam support plate until it approaches pin hole on opposite side.
6. Remove screwdriver to release spring. Verify that spring is straight and square in bore.

### REMOVABLE PIN



### REMOVABLE PIN

Be sure that the tensioner is seated properly.

### REMOVABLE PIN



### REMOVABLE PIN

- Never separate service steel bolt
- Evidence of melting, burning or cracking

Figure 3-154. Cam Chain Tensioner Shoe Bolt



Figure 3-155. Oil Pressure Relief Valve Assembly

1. Using a 1/8 in. punch with a small hammer, verify top roll pin until flush with casting.
2. Install the primary cam chain tensioner assembly. See CAM CHAIN TENSIONERS earlier in this section.

# Official Factory Manual

**H Kauffman**



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