

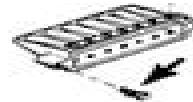
# TORQUE SPECIFICATIONS

## TORQUE SEQUENCES

**Flywheel Locknut**  
100 Lbs. Ft. (135.5 N.m)



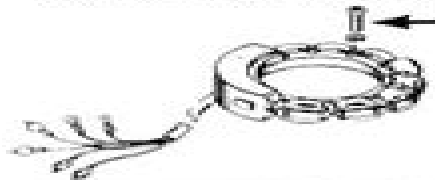
**Reed Block Mounting Bolts**  
60 Lbs. In. (6.8 N.m)  
All Models



**Reed Attaching Screws**  
25 Lbs. In. (2.8 N.m)  
All Models

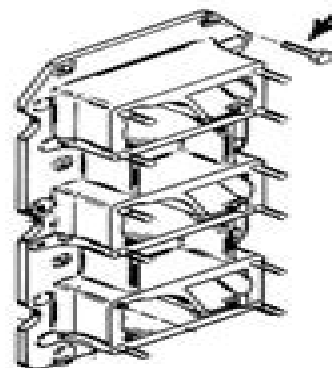


**Stator Screws**  
30 Lbs. In. (3.4 N.m)  
Add Loctite 271 to Threads

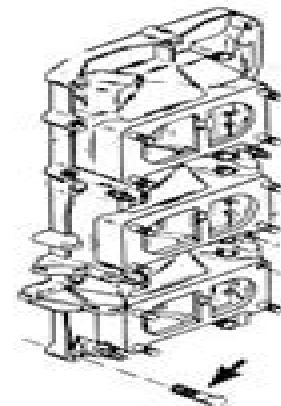


**Reed Block Housing Bolts**  
60 Lbs. In. (6.8 N.m)

**Horizontal Reed Model**



**Vertical Reed Model**



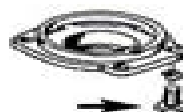
**Spark Plugs**  
17 Lbs. Ft. (23.0 N.m)



**Upper End Caps Bolts**  
150 Lbs. In. (16.9 N.m)



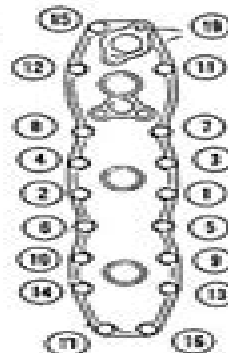
**Lower End Cap Bolts**  
60 Lbs. In. (6.8 N.m)



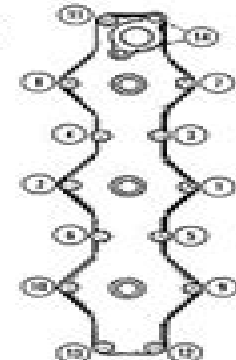
**2 Torque Sequence**

**Cylinder Head Cover Bolts**  
150 Lbs. In. (16.9 N.m)

**Type 1**



**Type 2**



*Continued on Next Page*

# Mercury Marine Torque Specs

**BM King**



## **Mercury Marine Torque Specs:**

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