- Cramit engine thru at least if compression shokes to obtain highest possible reading.
- Check and record compression of each cylinder. Variation of more than 15 psi. (100.5 kPa) between cylinders indicates that lower compression cylinder is in some way defective, such as worn or sticking piston rings another socred piston and cylinder.
- Compression check is important because an engine with lose or unesen compression cannot be tuned successfully to give peak performance. It is essential, therefore, that improper compression be corrected before proceeding with an engine tunesup.
- Cylinder scoring: If powerhead shows any indication of overheading, such as discolored or scorified paint, visually inspect cylinders for scoring or offset damage as outlined in Section 4 "Powerhead."

Water Pressure Check

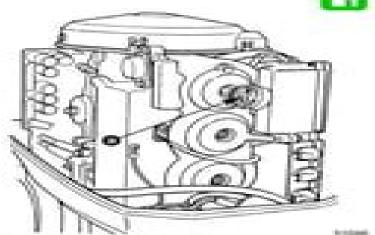
NOTE: To perform these checks, a Water Pressure Gauge Alt. PN 91-79250AZ is recommended.

- Water pressure at idle, in neutral, is 1-3 psi (7-21 kPa).
- Water pressure should increase, then drop to 4-6 psi (21-35 kPsi) prior to 2500 RPM (due to poppet valve opening.)
- Az 2500 RPM, water pressure should not exceed 12 psi (53 kPs). Readings above 12 psi at 2500 RPM may indicate a stuck poppet valve.
- Static test (boat stationary operate in forward gear with a cut down "smaller diameter" propeller) at 5000 RFM or above is 7-12 psi (48-83 kPs).

A CAUTION

A MODIFIED PROPELLER OR LOW FITCH PROPEL-LER IS REQUIRED TO PERFORM THE ABOVE STATIC TEST. STATIC TEST REQUIRES THE BOAT SE STA-TIONARY IN THE WATER SECURED TO A DOCK OR TRAILER AND RUN IN FORWARD GEAR, DO NOT USE A FLUSHING DEVICE FOR THIS TEST.

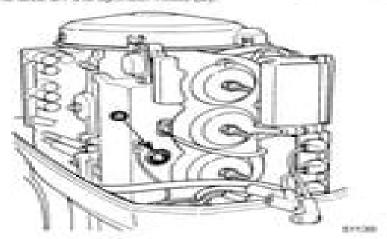




Compression Gauge (frits In-Duttil).

Serial Number Location

The angine serial number is located on the starboard side of the same bracket (as on all Mariner/Mercury models) and also on the cylinder head (a).



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Penton Staff

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- 1. Understanding the eBook Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - The Rise of Digital Reading Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - Personalized Recommendations
 - Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual User Reviews and Ratings
 - Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual and Bestseller Lists
- 5. Accessing Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual Free and Paid eBooks

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- Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual eBook Subscription Services
- Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual Budget-Friendly Options
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 - Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual Compatibility with Devices
 - Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - Highlighting and Note-Taking Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - o Interactive Elements Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
- 8. Staying Engaged with Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - \circ Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - o Following Authors and Publishers Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
- 9. Balancing eBooks and Physical Books Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - Setting Reading Goals Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - Fact-Checking eBook Content of Mercury Mariner Outboard 45 Jet 50 55 60 Service Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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