

## INSPECTION AND REPAIR

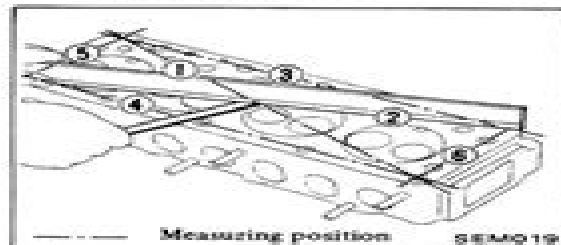
Clean all removed parts in cleaning oil, eliminating obstacles or dust/dirt from passages or holes. Also check these parts to make sure they are free from cracks or flaws.

## CYLINDER HEAD AND VALVE

## CHECKING CYLINDER HEAD MATING FACE

Measure the surface of cylinder head (on cylinder block side) for warpage.

Warpage of surface:  
Less than  
0.2 mm (0.008 in)



If beyond the specified limit, correct with a surface grinder.

Cylinder head height should be greater than 89.7 mm (3.531 in) after surface has been ground.

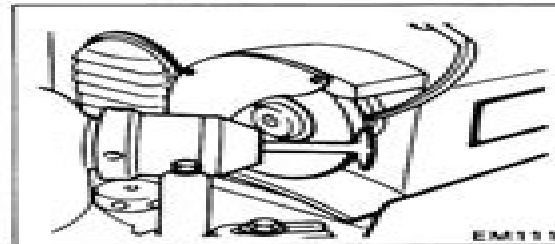
## VALVE

1. Check each of the intake and exhaust valve for worn, damaged or deformed valve stems. Correct or replace the valve that is faulty.

For standard size of valve, refer to S.D.S.

2. Valve face or valve stem end surface should be refaced by using a valve grinder.

Valve face angle:  
45° - 45°30'



## VALVE LIFTER AND PUSH ROD

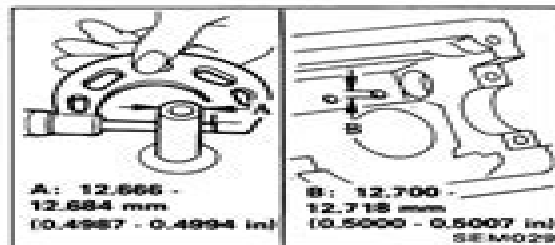
## Valve lifter

1. Check valve lifters for excessive wear on the face.
2. Replace with new ones if worn beyond repair.

- a. Valve lifter end should be smooth.
- b. Valve lifter to lifter hole clearance:

Standard  
0.016 - 0.052 mm  
(0.0006 - 0.0020 in)

Limit  
Less than  
0.10 mm (0.0039 in)



## Push rod

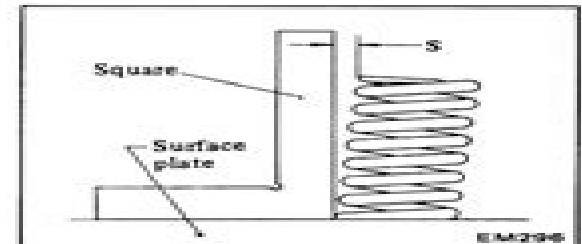
1. Inspect push rod for excessive wear on the face.
2. Replace if worn or damaged beyond repair.
3. Check push rod for bend using a dial gauge.

Maximum allowable bend:  
Less than  
0.5 mm  
(0.020 in)

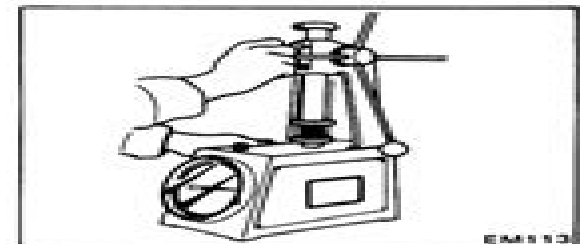
## VALVE SPRING

1. Check valve spring for squareness using a steel square and surface plate. If spring is out of square "S" more than specified limit, replace with new ones.

Out of square ("S"):  
Less than  
1.3 mm (0.051 in)



2. Measure free length and tension of spring. If measured value exceeds specified limit, replace spring. Refer to S.D.S.



## VALVE ROCKER ASSEMBLY

1. Check valve rockers, brackets and rocker shafts for scoring, wear or distortion. Replace if necessary.

# Nissan Diesel Sd22 Sd23 Sd25 Sd33 Engine Repair Manual

**Universal Publishers**



## **Nissan Diesel Sd22 Sd23 Sd25 Sd33 Engine Repair Manual:**

**Nissan Model SD Series Diesel Engine SD22, SD23, SD25 and SD33** Nissan Motor Co., Ltd,1983      *Nissan Datsun Service Manual Model SD22 and SD33 Diesel Engine* ,1980      *Service Manual Model SD22 and SD33 Diesel Engine* Nissan Jidōsha Kabushiki Kaisha,1978      Model SD22 & SD33 Diesel Engine ,1970      **Nissan: SD Series Diesel Engine SD22, SD23, SD25 & SD33** Nissan (Tokyo),1983      *Nissan Diesel Engine Repair Manual Model UD63* ,1976\*      Nissan/Datsun Model F30A & F31A Series Manual Transaxle ,1981      **Nissan/Datsun Model SD22 & SD33 Diesel Engine** ,1980

*Engine Service Manual* Nissan Diesel Motor Co Ltd,1988      **AC Maintenance & Repair Manual for Diesel Engines** Jean Luc Pallas,2013-08-22 The aim of this book with its detailed step by step colour photographs and diagrams is to enable every owner to fix their diesel engine with ease Troubleshooting tables help diagnose potential problems and there is advice on regular maintenance and winterising and repair Jean Luc Pallas s enthusiasm for passing on his knowledge as well as his clear explanations precise advice and step by step instructions make this a unique book      **Engine Service Manual** ,1986

**Service Manual** ,1982      **Nissan Model TD Series Diesel Engine** ,1989      Diesel Engine Repair Manual Ken Freund,John Harold Haynes,1991 Chest pain can be terrifying Many people panic or hope that if they ignore it it will go away But angina must be taken seriously and in addition to taking medical advice it s important to find out what you can do about it and what you can do to help yourself reduce the risk of a heart attack This book answers key questions for anyone worried about angina What is it and why is it happening Does it mean I m going to have a heart attack What should I do when I have chest pain How do I tell if it s serious Living with Angina is also packed with useful advice about what you can do to deal with high cholesterol or high blood pressure develop a sensible exercise program and make crucial lifestyle changes that will help you live life to the full BOOK JACKET Title Summary field provided by Blackwell North America Inc All Rights Reserved

**Small Diesel Engine Service Manual** ,1987      *Nissan Patrol MQ Series 1980-1987* Universal Publishers,1987-07-01

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