#### 2002 ENGINE

#### 4.2L 6-Cylinder (Unit Repair) - Bravada, Envoy & Trailblazer

#### SPECIFICATIONS

#### FASTENER TIGHTENING SPECIFICATIONS

| Application                                    | Specifications   |                |
|--|--|----------------|
|  | Metric   | Einglish       |
| Accelerator Control Cable Bracket Bolt         | 10 N-m   | delle des lons |
| AUR. Cover Stud                                | 25 N-m   | 16 to ft       |
| Committee Cop Bott                             | 12 N-m   | 1/06 lb lin    |
| Comehalt Cover Bost                            | 10 N-m   | 69 lb in       |
| Carnshalt Position Actuator Valve Bolt         | 10 N-m   | 819 Its Im     |
| Correcting flod Cap Bet                        |  |                |
| First Face                                     | 25 N-m   | 16 to 51       |
| Final Free                                     | 110 degrees  |                |
| Gookent Temperature Sensor                     | 20 N-m   | 15 to ft       |
| Crankshaft Batancer Bolt                       |  |                |
| First Fase                                     | 150 N-m  | 110.6 lb 1     |
| Final Page                                     | 180 d  | e-pre-ers      |
| Crankshaft Main Bearing Cap Bolt               |  |                |
| First Pese                                     | 25 N-m   | 16 % 1         |
| Final Pass                                     | 180 d  | egrees.        |
| Crankshart Position Sensor Bot                 | 10 N-m   | eg to in       |
| Crankshaft Rear Housing Bolt                   | 10 N-m   | 89 to in       |
| Cylinder Head Access Hole Plug (Plastic)       | 5 N-m  | 44 85 85       |
| Cylinder Head Bolt (14)                        |  |                |
| First Pass                                     | 30 N-m   | 22 to 11       |
| Sincored Passa                                 | 155 degrees  |                |
| Cylinder Head End Bots (2 Short)               | 20 N-m   | 15 to 11       |
| Cylinder Head End Bots (1 Longs                | 18.N/m   | 13 to 11       |
| Ovinder Head Oil Gallery Plug                  | 36 N m   | 200 10 10      |
| Drive Belt Tensioner Bolt                      | 50 N m   | 207 to 11      |
| Engine Block Oil Gallery Plug (Front and Rear) | 80 N·m   | 60 to ft       |
| Engine Block Oil Gallery Plug (Side)           | 35 N·m   | 26 E B         |
| Engine Flywheel Ocit                           |  |                |
| First Pean                                     | 25 N·m   | 18 0.0         |
| First Page                                     |  | 220000         |
| Engine Front Cover Bolt                        | 10 N m   | BOT No in      |
| Engine Front Cover Spacer Bolt                 | 10 Nm  | 69 to 10       |
| Engine Front Lift Bracket Boil                 | 50 Nem   | 37 to h        |
| Extravel Comphet Actuator Bolt                 | 30.411   | 21 211         |
| First Pass                                     | 25 Nm  | 16 15 7        |
| Final Pass                                     |  | ecross         |
| Exhaust Camshalt Position Sensor Bolt          | 10 Nm  | AR Brim        |
| Exhaust Manifeld Bolt                          | A PARTIE AND A PAR | G0 M2 III      |
| First Pass                                     | 25 Non   | 16 lb tt       |
| Second Pass                                    | 25 N-m   | 10 10 11       |
| Final Pass                                     | 25 N m   | 18 6 8         |
|  |  |                |
| Exhaust Manifold Heet Shield Nut               | 10 N-m   | 89 lb in       |
| Exhaust Manifold Heat Shield Stud              | 10 N m   | 80 lb in       |
| EVAP Purge Sciencid Valve Bolt                 | 10 N-m   | ear Rulin      |
| Fuel Injector Rail Bedt                        | 10 N-m   | ide Ry In      |
| Hoater Infet Fitting                           | 45 N·m   | 3/3 Ib It      |

Charles Production

Fig. 1: Fastener Tightening Specifications (1 Of 2)

# Oldsmobile 2005 Repair Manual

**G** Thomas

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