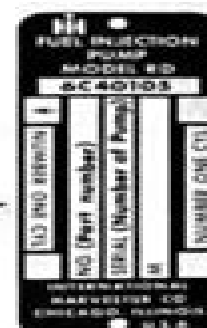
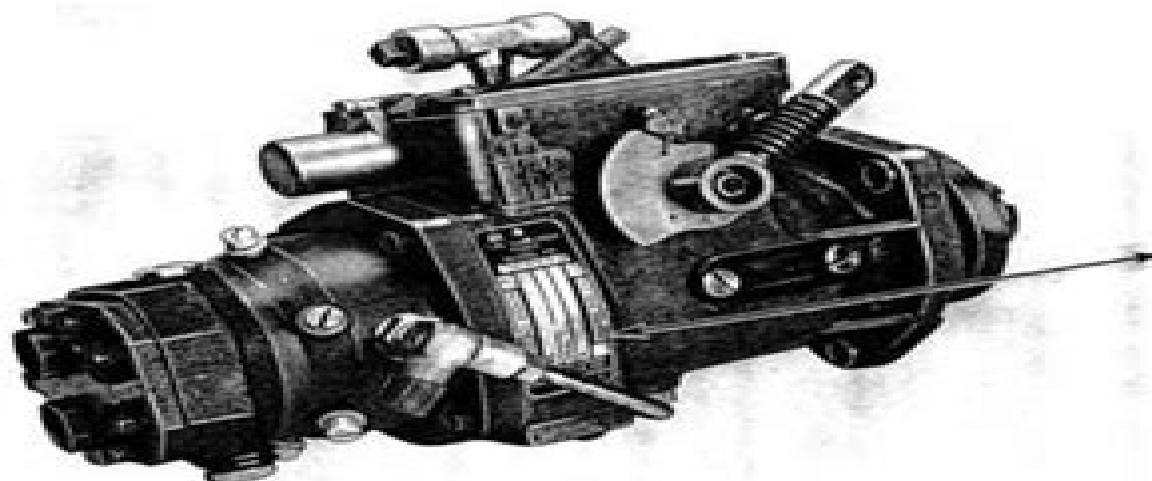


INTRODUCTION



FEA-73802

Illustr. 2. Pump designation code.

Designation Code

Model Designation = 6C40105.

"6" = 6 cylinder.

"C" = Direction of rotation facing the Drive end.

cc = Counterclockwise.

c = Clockwise.

40 Plunger diameter in inches .400 inches.

105 Cam lift or plunger travel .105.

Description and Operation

The International Harvester Model RD diesel fuel injection pump is a port metering, opposed plunger, rotary distributor

pump. It is designed to meet the requirements of high operating speeds, high injection pressures and large fuel quantities. In the farm tractor version it has a variable beginning of delivery and a variable ending of delivery. Basically it is a "constant beginning" and variable ending design with the variant in beginning of injection supplied by a timing advance mechanism.

Parts nomenclature must be studied and referred to as the operation of the pump is developed.

Certain parts are fit to millionths of an inch clearances. The pump housing is sealed, and flooded with diesel fuel, which provides for lubrication of the entire pump.

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web i added a few notches to hold o rings i used a v shaped chamfer bit in the lathe refer to video you may want to sand the entire thing while using the lathe to rotate your project i used some heavy grit 220 and then some steel wool 0000 i then buffed the whole thing with a buffing wheel on my grinder