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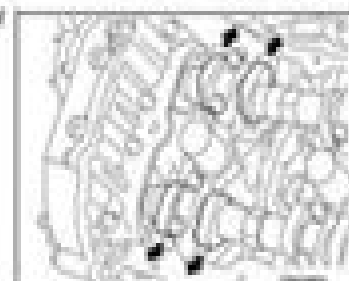
Do not damage mating surfaces.

10. Obtain compression TDC of No. 1 cylinder as follows:

- a. Turn the crankshaft pulley clockwise to align the TDC identification notch (without part mark) with the timing indicator on the front cover.



- b. At this time, make sure the exhaust cam lobes of No. 1 cylinder top to the front (point outside).
 - If they do not, turn crankshaft pulley once more.



11. Remove crankshaft pulley

- a. Loosen crankshaft pulley bolts using ring gear stopper (SST, 9110120100 (4-8726)).



b. Remove crankshaft pulley from crankshaft using tool.

- Remove crankshaft pulley using outside tool. Set the bolts in the front bolt holder (44) + 1.5 mm (0.06 in) on the front surface.



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LL Leslie



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