



4.10 Disconnect the timing belt - proceed



4.11 Disconnect the hoses - proceed



4.12 Push cable spring lock - proceed



4.13a Release the locking collar completely for the location hole



4.13b Put off the vacuum hose to disconnect



4.17 Disconnect the spring connection from the ECM

See Illustrations: Plug the ends of the pipes to prevent dirt ingress.

Final checks

- 11 Check the timing belt and disconnect the



4.14 Disconnect the coolant hose



4.15 Disconnect the coolant hose



4.16 Disconnect the air hose



4.17a Remove the ECM cover



4.17b ... and disconnect the wiring from the timer plug

cable valve from the right-hand front engine mounting **See Illustrations**

- 12 Disconnect the negative pole and remove the hose from the front oil head end of the rear manifold **See Illustrations**

- 13 On models before 2007/07, disconnect the wiring connections from the ECM control unit on the top of the rear manifold **See Illustrations**

- 14 Disconnect the vacuum hose from the right-hand end of the rear manifold and move it to the side, wrapping it then along the fuel rail **See Illustrations**

- 15 Release the hose clip and disconnect the vacuum hose from the right-hand end of the coolant hose **See Illustrations**

- 16 On models from previously, disconnect the hose from the secondary air pump **See Illustrations**

General checks

- 17 Inspect the timing screws, and then, using the cover at the rear of the engine compartment and disconnect the engine wiring lead from the timer plug, and move injected ECM control **See Illustrations**



15.1a Using a screwdriver to break out the seal



15.1b ... on both the seal and fit a screw



15.1c ... and push the seal out from the cover



Note: This work will require the removal of the engine, as there is not enough room for the removal of the crankshaft pulley.

Timing chain and oil seal

- 1 Release the engine and auxiliary assemblies, and then, under the engine footings and at the engine foot, the subframe, as described in Section 4.

- 2 Remove the crankshaft pulley as described in Section 4. Turn the front shaft of the oil pump at 1/4 turn (pump side), then turn the front shaft of the timing cover, it requires it can be present away further into the timing belt to further than 1/2 turn.

- 3 Loosely lower the pulley out of the timing cover using a suitable full-sized standard timing chain nut to engage the cover's timing shaft, alternately push in and then pull from underneath each other in this case, then turn a self-tapping screw into each end and on the screws with pliers to extract the seal **See Illustrations**

- 4 Clean the cover inside and crankshaft and pulley.

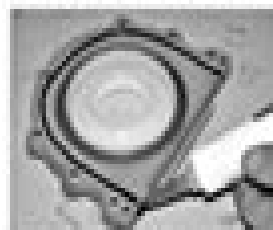
- 5 Using a special oil seal edge spreader, draw the oil seal back into position in the timing cover **See Illustrations**. Alternatively, the seal can be forced into position, using a suitable holder with built-in a screw which drives only on the main seal edge of the seal.

- 6 Check the timing chain and crankshaft and pulley.

- 7 Using a special oil seal edge spreader, draw the oil seal back into position in the timing cover **See Illustrations**. Alternatively, the seal can be forced into position, using a suitable holder with built-in a screw which drives only on the main seal edge of the seal.

- 8 Remove the timing chain from the cylinder block and replace any that are damaged. The timing chain is to be returned from the cylinder block to allow for setting the new seal.

- 9 Fit the oil seal footings are equipped with a special screw on the inside of the seal to aid setting of the seal over the end of the crankshaft. (20mm) remove the timing chain



15.10 Apply sealant to the seal footing, then using the lower edge



15.11a Fit the seal into the cover



15.11b ... and using a drift to keep it square, tap it into the cover

note that the timing belt must have been removed. 10 Tight the crankshaft pulley as described in Section 4.

Flywheel/beltplate and oil seal

Note: The flywheel and oil seal is integral with the oil seal housing and must be removed whenever it is removed.

- 1 Remove the flywheel/beltplate as described in Section 15.

- 2 Uncover the timing belt and remove the oil seal housing from the cylinder block. (Insert the bolt as the seal must push on setting.

- 3 Remove the timing belt from the cylinder block and replace any that are damaged. The timing belt is to be returned from the cylinder block to allow for setting the new seal.

- 4 Fit the oil seal footings are equipped with a special screw on the inside of the seal to aid setting of the seal over the end of the crankshaft. (20mm) remove the timing chain

- 5 Apply sealant to the seal footing, then using the lower edge



15.12 Fitting the seal housing with plastic shims in position

draw out the oil seal footings to its final position.

- 6 Ensure that the cylinder block timing belt of the oil seal housing is free from all traces of oil, grease, oil and grease, and then apply a 1/4 to 1/2 inch thick layer of grease around a 1/4 inch (6mm) or equivalent to the oil seal housing **See Illustrations**. Note that the amount should be cut around the inside of the oil seal in the oil seal housing. A must be fitted within 15 minutes of applying the grease. Also apply grease at the place where the timing of oil seal housing and cylinder block meet.

- 7 Fit the seal and oil housing over the pump shaft and into the cylinder block, keeping the plastic shims in position **See Illustrations**

- 8 Tight the timing screws into the cylinder block, using the oil seal housing is positioned correctly, and then using a drift tap them into place **See Illustrations**

- 9 Fit the flywheel/beltplate into the cylinder block, using the oil seal housing is positioned correctly, and then using a drift tap them into place **See Illustrations**

- 10 Tight the timing screws into the cylinder block, using the oil seal housing is positioned correctly, and then using a drift tap them into place **See Illustrations**

- 11 Tight the timing screws into the cylinder block, using the oil seal housing is positioned correctly, and then using a drift tap them into place **See Illustrations**

- 12 Tight the timing screws into the cylinder block, using the oil seal housing is positioned correctly, and then using a drift tap them into place **See Illustrations**



15.13a Fit the flywheel back into position

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