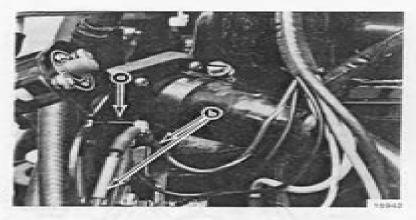
- Connect instrument harness to engine harness. Tighten clamp.
- Connect trim position sender brown/white wire as shown in Figure 7.
- 13. Connect fuel line. Check for leaks.
- Connect throttle cable. Refer to "Attaching Adjusting Throttle Cable".
- Connect any grounding wires or accessories that may have been disconnected.
- 16. Connect battery cables to battery.

IMPORTANT: If stern drive unit was removed, refer to step 14 in "Alignment".

a - Terminal Block b - Brown/White Wires Figure 7. Sender Connection

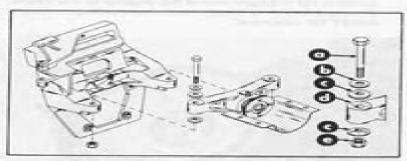




#### ALIGNMENT

#### BEARING SUPPORT INSTALLATION

The following procedure MUST BE used when installing hearing support on MCM 120R/140R Models:



- a Blott (2)
- b Flat Washer (2)
- Spherical Washer (4) (Install with Rounded Side Toward Searing Support)
- a Bearing Support
- m Nove (2)

Figure 1. Bearing Support Attaching Parts

- Install bearing support, as shown in Figure 1. DO NOT tighten bolts.
- Insert solid end of Alignment Tool (91-57797A3) thru bearing in gimbal housing and into input shaft splines. (Figure 2)
- Tighten bearing support bolts until snug [5-10 lbs. ft. (7-13 N.m.)]. Strike the head of both bolts with a ball peen hammer, then torque bolts to specifications.



a - Alignment Shaft Figure 2. Alignment Tool Installed

IMPORTANT: Bearing support attaching bolts MUST BE struck with a hammer to properly seat spherical washers. If procedure is not tollowed, difficulty in installing stern drive unit may result and subsequent damage to bearings may occur from misalignment.

# **Mercruiser 140 Owners Manual**

**D** Siedentop

**Mercruiser 140 Owners Manual:** 

Mercruiser 140 Owners Manual: Bestsellers in 2023 The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of bestselling books, exploring the fascinating narratives that have charmed audiences this year. Mercruiser 140 Owners Manual: Colleen Hoovers "It Ends with Us" This poignant tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Uncover the Best: Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic: Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These popular novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of captivating stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and gripping novel that will keep you speculating until the very end. The novel is a warning tale about the dangers of obsession and the power of evil.

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