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a - Mounting Bolts

Figure 4. Rear Mounts

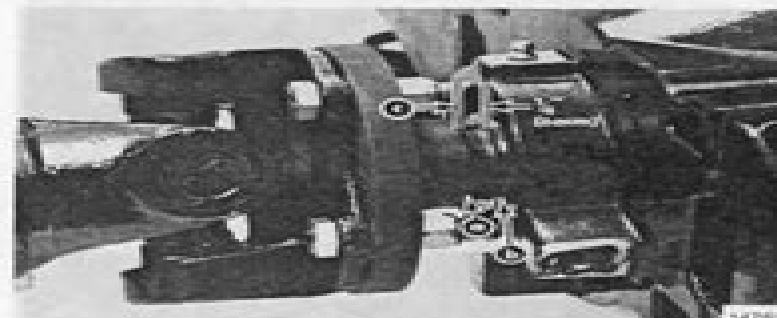
INSTALLATION

NOTICE

If engine mounts or drive shaft have been changed, refer to "Alignment" before starting installation.

1. Lift engine with an overhead hoist, using suitable sling and lifting eyes on engine.
2. Set engine on stringers.
3. Connect drive shaft to output flange. Torque screws and nuts to specifications.
4. Relieve hoist tension from engine; then slide engine fore or aft as needed to obtain a $\frac{1}{4}$ " (6mm) between flange shoulder and extension shaft housing bearing. (Figure 1)

IMPORTANT: Failure to properly position output shaft flange (as described following) may result in bearing damage.

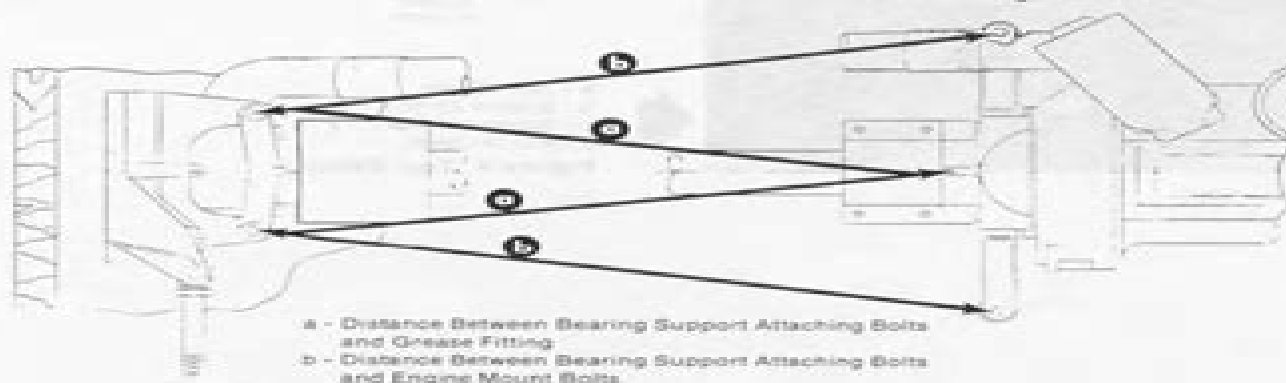


a - Flange Shoulder

b - Bearing

c - $\frac{1}{4}$ " (6mm)

Figure 1. Distance Between Output Shaft Shoulder and Bearing



a - Distance Between Bearing Support Attaching Bolts and Grease Fitting

b - Distance Between Bearing Support Attaching Bolts and Engine Mount Bolts

Figure 2. Engine Alignment

Mcm 140 Mercruiser Manual

Robert R. Redfield



Mcm 140 Mercruiser Manual:

MotorBoating ,1974-01 **MerCruiser 140 Engine Parts Manual** Brunswick Corporation. Mercury Marine,1977

Field & Stream ,1976-02 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations **MerCruiser Service Manual Number 4** ,1986 *Mercury Outboards Service Manual* Mercury Marine,1979 *Mercruiser Stern Drive 120/140 (1.98 Ratio), 165 (1.65 Ratio), 470 (1.84 Ratio), 898/228/260 (1.50 Ratio) Parts Manual* Brunswick Corporation. Mercury Marine,1977 **MerCruiser Service Manual, Number 16** ,1996

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Mercruiser Stern Drive Shop Manual 1998-2004 Penton Staff,2000-05-24 MerCruiser Alpha One 1998 2004 MerCruiser Bravo One 1998 2004 MerCruiser Bravo Two 1998 2004 MerCruiser Bravo Three 1998 2004 Engines 1998 2004 3 0 L 1998 2004 4 3 L 1998 2004 5 0 L 1998 2004 5 7 L 1998 2004 350 Mag 1998 2004 **MerCruiser Service Manual Number 3** ,1988 *MerCruiser Service Manual Number 17* Mercruiser (Firm),1994 **MerCruiser Service Manual, Number 15** ,1992 **MerCruiser Service Manual Number 2** ,1980 *Mercury Marine Service Manual* ,1978* MerCruiser Service Manual, Number 11 ,1998 **Mercruiser Service Manual** ,1980 MerCruiser Service Manual, Number 13 ,1995 **Mercruiser Stern Drive Units and Marine Engines** ,1989 *MerCruiser Service Manual* ,1980

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