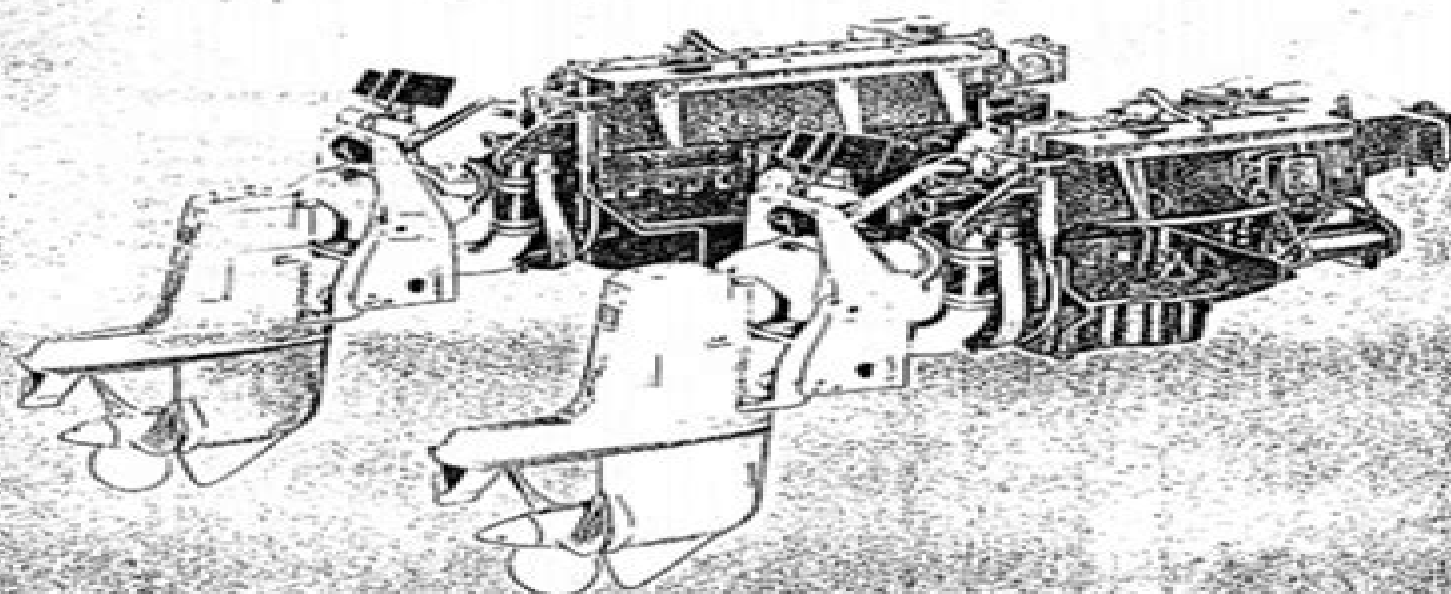


INTRODUCTION
**VOLVO
PENTA**

WORKSHOP MANUAL

MD21A-MD32A AQD21A-AQD32A

marine diesel engines



ENGINE UNIT

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