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# SERVICE MANUAL

## Number 23

### MARINE ENGINES

GM V8 454 cid (7.4L) / 502 cid (8.2L)

Book 1 of 2  
Sections 1 thru 4

# Mecury Mercruiser Gm V8 7 4l 8 2l 23 Service Manual

**Mercruiser (Firm)**



## **Mecury Mercruiser Gm V8 7 4l 8 2l 23 Service Manual:**

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