Auf Schaltstellung vierten Gang schalten. Rechte Gehäusehälfte mit Trennschraube 05-MV 71-2 abheben.

Durch leichtes Klopfen mit dem Plastikhammer nachhelfen (Pfeil).

Anschließend von der Unterseite her, mit Hilfe eines Kupferdornes (Gewindel), Kuplungs- und Vorgelegewelle nach oben berausklopft.

Dabei die Schalträder verdreben, damit das Nutprofil zwanglos durch die Schalträder gleitet. Andernfalls wird die Schaltklaue verdrückt.

Schaltarretierwelle (I), nach Aufbiegen des Sicherungsbloches und Abdrehen der Mutter, berausschrauben.

Sicherungsbleche der Schrauben (2) und (3) des Haltebleches mit Schaltsegment aufbiegen und die Schrauben lösen.

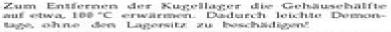
Jetzt kann der komplette Schaltmechanismus entfernt werden.



Kurbeiweils mit Ausdrückvorrichtung II-MV 46-3 here Grücken.

Wicht herausschlagen, Kurbelwellen mit stark schädigten Stümpfen werden von den Regenerierungsbetrieben nicht mehr angenommen.

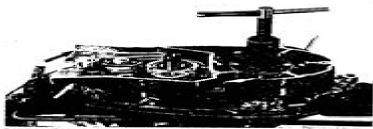
Müssen auch die Getriebelager ausgewechselt werden, dann die Seegerringe (Pfeile) mit der Spitzzange herausnehmen.



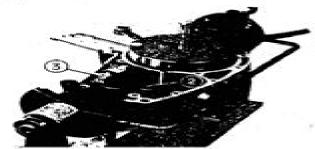
Lager für Kupplungs- und Vorgelegewelle von innen nach außen durchklopfen.

Bei den Kurbelwellenhauptlagern, 6303 ist zu beachten, daß zwischen beiden Lagern ein Seegerring sitzt (s. Bild 3).

Zuerst dis judere Lager, em Gehäuseinneren her mit einem Den durchklopfen. Dann den Seegerring mit der Spitzzange herausnehmen med das innere-Läger – zusammen mit dem Dichtring mit Schlagdorn 11-MW 7-4 nach innen durchschlagen.



Ballet 17



Ballet 1.8



Bald 19



Billd 20

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Joseph Archibald Ewart, Wilbur Stanwood Field, Adelbert Harland Morrison

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