

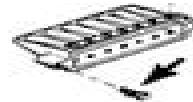
TORQUE SPECIFICATIONS

TORQUE SEQUENCES

Flywheel Locknut
100 Lbs. Ft. (135.5 N.m)



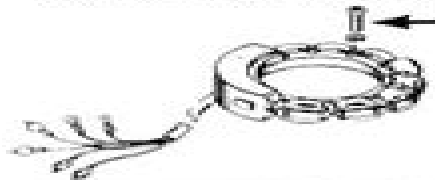
Reed Block Mounting Bolts
60 Lbs. In. (6.8 N.m)
All Models



Reed Attaching Screws
25 Lbs. In. (2.8 N.m)
All Models

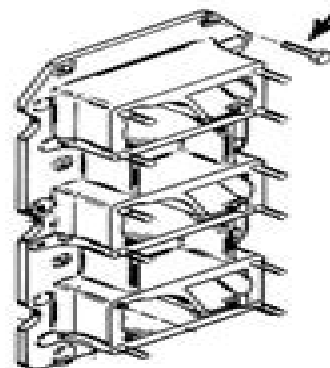


Stator Screws
30 Lbs. In. (3.4 N.m)
Add Loctite 271 to Threads

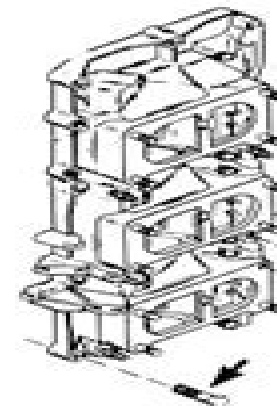


Reed Block Housing Bolts
60 Lbs. In. (6.8 N.m)

Horizontal Reed Model



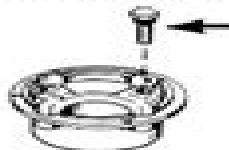
Vertical Reed Model



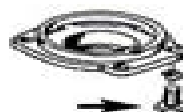
Spark Plugs
17 Lbs. Ft. (23.0 N.m)



Upper End Caps Bolts
150 Lbs. In. (16.9 N.m)



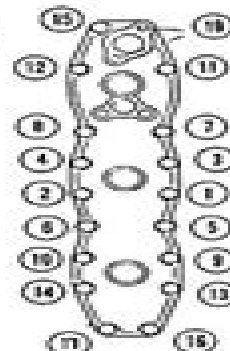
Lower End Cap Bolts
60 Lbs. In. (6.8 N.m)



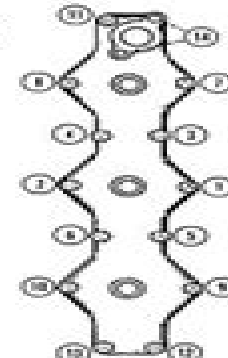
2 Torque Sequence

Cylinder Head Cover Bolts
150 Lbs. In. (16.9 N.m)

Type 1



Type 2



Continued on Next Page

Mercury Marine Torque Specs

S Ashworth



Mercury Marine Torque Specs:

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