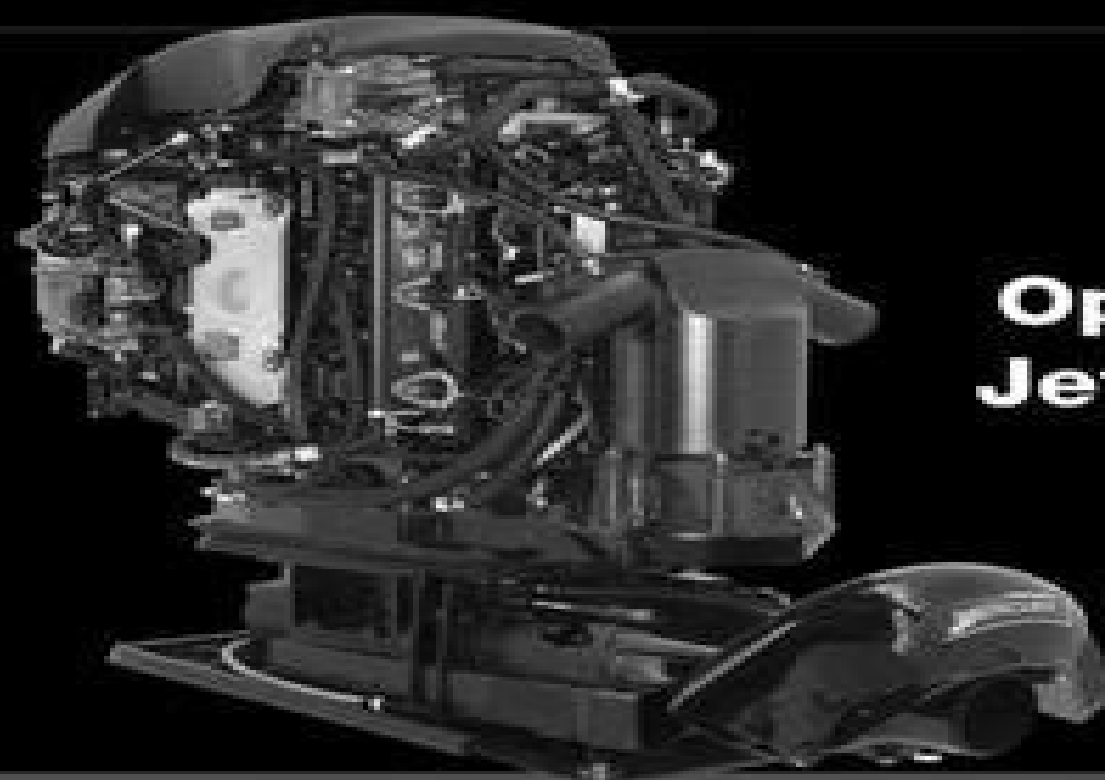


# **MERCURY**

## ***Service Manual***



**250  
OptiMax  
Jet Drive**

Starting Model Year 2002  
Starting Serial Number 0E407100

**250 OptiMax Jet Drive**

**Starting Model Year 2002**

# Mercury Mariner 250hp Optimax Jet Drive

**Scott A. Freeman**



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