



SERVICE MANUAL

MODELS

75 • 80 • 85 • 90 • 115 •
140 • 150 (In-Line)

MERCURY/MARINER MODELS 75 • 80 • 85 With Serial Nos.

United States 4590512 and Up
Canada 7091098 and Up
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United States 4121435 and Up
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Service information in this manual
that is referred to by model 80 is
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web assembling of 5 56mm insas rifle 25 assembling of the rifle is carried out in reverse sequence of stripping as under a assembling of mag b assembling of extractor and firing pin c assembling of hand guard d assembling of piston extension and breach block e to insert piston extension assembly in gas cylinder and bracket

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web insas indian small arms system is a family of indian weapons consisting of an assault rifle a light machine gun and a lightweight carbine it is the first indian made assault rifle and has been modified many times since its first introduction in 1990 the assault rifle variant of the insas has been adopted by the indian army as their standard rifle the