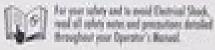
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| DC+ <u>&</u> | Sheel MSG SUPERARC+ L-56* (DC+), 75% At / 25% CO ₂ | 0.025 | C/3 | C/3 | D/4 | E/5 | F/6 | G/7 | 1/9 | 100 | | 3.5 |
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(1) Connect to 25 cmp circuit (2) Multiple Pass Required (3) Use .035 groove in drive roll for .030 wire.
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