

# Material Specification Sheet

## SS 410 MARTENSITIC 80K MYS, Q&2T

**Material:** SS 410 80K MYS NACE MR0175, 22 HRC max., Class-FF, Temp P thru V

**Product Type:** Round Bar, Forged

**Product Standard:** ASTM A182 (UNS S41000), UNS S41000-F6a,  
SS410 Stainless Steel **Grade:** 410

**Manufacturing Process:** Hot rolling or Forging practices

**Heat Treatment/Delivery Condition:** Quenched and Double Tempered Condition

**Qualification:** API 6A, 20<sup>th</sup> Edition PSL 3 / 3G

Sour Service in accordance with NACE MR0175 / ISO15156

PROPERTY	STANDARD	VALUE	UNIT																		
<b>Material Manufacture</b>	API 6A PSL 3/3G																				
<b>Quenching</b>	Austenitize in the range of 1800-1850°F (980-1010°C)																				
<b>Tempering</b>	Tempering Temperature shall be 1200-1362°F (649-750°C). The second tempering temperature shall be below the first tempering temperature, but not less than 1200°F. Approximately 1/2 hr/in for austenitize and 1 hr/in for tempering time shall be used as a guideline. Shorter times are acceptable as long as other requirements of this specification are met. Straightening shall be performed between first and second temper, when required.																				
	All heat treatment shall be carried out in written procedures. Temperature, time at temperature and method of cooling must be reported for each cycle																				
<b>Chemical Properties</b>																					
	ASME BPVC SEC II PART A/ ASTM SA 182/ Table 2/ UNS S41000  AND  API 6A, 20th Ed. Table 9, & Table 10 compliance	<table border="1"> <tr><td>C</td><td>0.08 – 0.15</td></tr> <tr><td>Mn</td><td>1.00 max.</td></tr> <tr><td>Si</td><td>0.50 max.</td></tr> <tr><td>P</td><td>0.020 max.</td></tr> <tr><td>S</td><td>0.005 max.</td></tr> <tr><td>Cr</td><td>12.50 – 13.50</td></tr> <tr><td>Ni</td><td>0.50 max.</td></tr> <tr><td>N</td><td>0.10 max.</td></tr> <tr><td>Fe</td><td>Balance</td></tr> </table>	C	0.08 – 0.15	Mn	1.00 max.	Si	0.50 max.	P	0.020 max.	S	0.005 max.	Cr	12.50 – 13.50	Ni	0.50 max.	N	0.10 max.	Fe	Balance	WT. %
C	0.08 – 0.15																				
Mn	1.00 max.																				
Si	0.50 max.																				
P	0.020 max.																				
S	0.005 max.																				
Cr	12.50 – 13.50																				
Ni	0.50 max.																				
N	0.10 max.																				
Fe	Balance																				
<b>Mechanical Properties</b>																					
Tensile Strength	ASTM A370	690 – 827 (100000-120000)	N/mm2 (psi)																		
Elongation	ASTM A370	17% Minimum (gauge length 50mm or 4D min.)	%																		
Reduction Area	ASTM A370	30 min.	%																		
0.2% Offset Yield Strength	ASTM A370	552 – 690 (80000-100000)	N/mm2 (psi)																		
Hardness	ASTM A370	18 - 22 219 - 235	HRC HBW																		
Impact Test @ -29° C Charpy V-notch	ASTM E-23	27 min. (longitudinal direction)	J																		
<b>Non-Destructive Examination:</b>																					
UT Examination	Machined products shall be subject to 100% volumetric examination by ultrasonics using flat bottomed hole procedures specified in ASTM A388/A388M, except that the immersion method may be used, and ASTM E428. Calibration and acceptance criteria shall be as per API 6A, 20 <sup>th</sup> Ed. PSL3/3G Clause 7.4.2.3.15.																				
	Non-machined products shall be subject to 100% volumetric examination as above except that only straight beam techniques shall be used.																				
<b>Marking/Traceability:</b>	Cast / Heat Number shall be stenciled or die stamped on the product.																				
<b>Certification:</b>	In accordance with EN 10204:2004 3.1																				

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# Offshore Oil And Gas Material Specification Manual

**Rahman Ashena**



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## **Table of Contents Offshore Oil And Gas Material Specification Manual**

1. Understanding the eBook Offshore Oil And Gas Material Specification Manual
  - The Rise of Digital Reading Offshore Oil And Gas Material Specification Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Offshore Oil And Gas Material Specification Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Offshore Oil And Gas Material Specification Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Offshore Oil And Gas Material Specification Manual
  - Personalized Recommendations
  - Offshore Oil And Gas Material Specification Manual User Reviews and Ratings
  - Offshore Oil And Gas Material Specification Manual and Bestseller Lists
5. Accessing Offshore Oil And Gas Material Specification Manual Free and Paid eBooks

- Offshore Oil And Gas Material Specification Manual Public Domain eBooks
  - Offshore Oil And Gas Material Specification Manual eBook Subscription Services
  - Offshore Oil And Gas Material Specification Manual Budget-Friendly Options
6. Navigating Offshore Oil And Gas Material Specification Manual eBook Formats
    - ePub, PDF, MOBI, and More
    - Offshore Oil And Gas Material Specification Manual Compatibility with Devices
    - Offshore Oil And Gas Material Specification Manual Enhanced eBook Features
  7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Offshore Oil And Gas Material Specification Manual
    - Highlighting and Note-Taking Offshore Oil And Gas Material Specification Manual
    - Interactive Elements Offshore Oil And Gas Material Specification Manual
  8. Staying Engaged with Offshore Oil And Gas Material Specification Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Offshore Oil And Gas Material Specification Manual
  9. Balancing eBooks and Physical Books Offshore Oil And Gas Material Specification Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Offshore Oil And Gas Material Specification Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Offshore Oil And Gas Material Specification Manual
    - Setting Reading Goals Offshore Oil And Gas Material Specification Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Offshore Oil And Gas Material Specification Manual
    - Fact-Checking eBook Content of Offshore Oil And Gas Material Specification Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development

- Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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