



# SERVICE MANUAL

## MODELS

1995 90/120 Sport Jet

1996 & 1997 95XR/120XR Sport Jet

This Manual Supersedes 90-831996

United States  
With Starting Serial Numbers

|      |          | Powerhead | Pump Unit |
|------|----------|-----------|-----------|
| 1995 | 90 HP    | 0E095088  | 0E080400  |
|      | 120 HP   | 0E093700  | 0E080400  |
| 1996 | 95XR HP  | 0E141089  | 0E145580  |
|      | 120XR HP | 0E141089  | 0E145580  |
| 1997 | 95XR HP  | 0E203000  | 0E151580  |
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# Mercury Marine Manual

**Siddappa N.Byrareddy**



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