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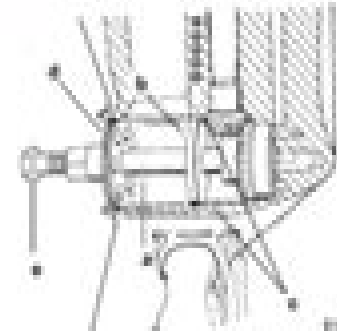
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Reverse Gear

DETERMINING REVERSE GEAR BACKLASH

NOTE: Reverse gear backlash is adjustable using shims; it can be checked as follows:

1. Install Driver Tool (J1-18000) into reverse gear assembly.
2. Slide Pilot Ring (J1-18000) over driver tool and seat pilot ring against inner ledge in gear case.
3. Thread Retainer (J1-18004) into gear case cover nut threads.
4. Torque Screw (J1-18002) to 40 ft. lb. (5.0 Nm) against driver tool.



- a - Driver Tool (J1-18000)
- b - Pilot Ring (J1-18000)
- c - Inner ledge
- d - Retainer (J1-18004)
- e - Screw (J1-18002) (Torque to 40 ft. lb. (5.0 Nm))

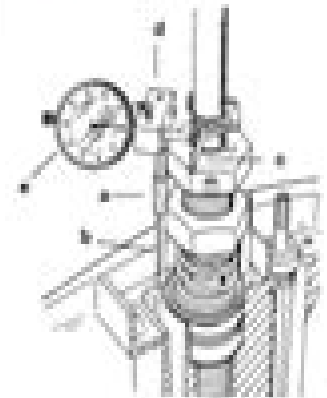
5. Thread shut adapter from Bearing Pinch Tool (J1-14211A1) all the way into shut.

6. Install Backlash Indicator Tool (J1-70470) Dial Indicator Holder (J1-60067) Dial Indicator (J1-58222A1)

7. Position dial indicator pointer on line marked "1" on Backlash Indicator Tool. If gear ratio is 1.07:1 (10 teeth on propeller gear), or on line marked "2" on Backlash Indicator Tool. If gear ratio is 2:1 (14 teeth on propeller gear).

8. Lightly turn driveshaft back-and-forth; no movement should occur at propeller shaft.

9. Dial indicator registers amount of backlash, which should be 0.000" to 0.002" (0.75mm to 1.27mm).



- a - Shut Adapter from Bearing Pinch Tool
- b - Shut
- c - Backlash Indicator Tool (J1-70470)
- d - Dial Indicator Holder (J1-60067)
- e - Dial Indicator (J1-58222A1)
- f - Dial Indicator Pointer

NOTE: If reverse gear backlash is not within specifications, then gear case is not properly assembled or component(s) within gear case are excessively worn and must be replaced before returning gear case to service.

10. Remove Driver Tool, Pilot Ring, Retainer and Screw from gear case.

Forward Gear

DETERMINING FORWARD GEAR BACKLASH

1. Install a tool washer (J2-07420) over a 94-00001 propeller shaft so that it seats against the RELAT shoulder of the clutch spline teeth.



- a - Load Washer (J2-07420)
- b - Propeller
- c - Propeller Shaft (94-00001)

Mercury Mariner 105jet Hp 4 Stroke Factory Service Repair Manual

Lingsheng Yao



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