

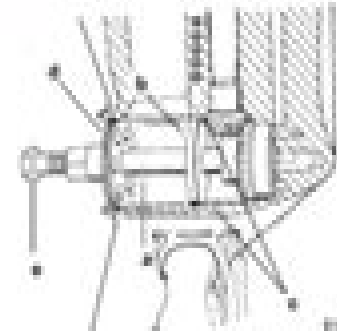


## Reverse Gear

### DETERMINING REVERSE GEAR BACKLASH

**NOTE:** Reverse gear backlash is adjustable using shims; it can be checked as follows:

1. Install Driver Tool (J1-18000) into reverse gear assembly.
2. Slide Pilot Ring (J1-18000) over driver tool and seat pilot ring against inner ledge in gear case.
3. Thread Retainer (J1-18004) into gear case cover nut threads.
4. Torque Screw (J1-18002) to 40 ft. lb. (5.0 Nm) against driver tool.



- 1 - Driver Tool (J1-18000)
- 2 - Pilot Ring (J1-18000)
- 3 - Retainer (J1-18004)
- 4 - Screw (J1-18002) (Torque to 40 ft. lb. (5.0 Nm))

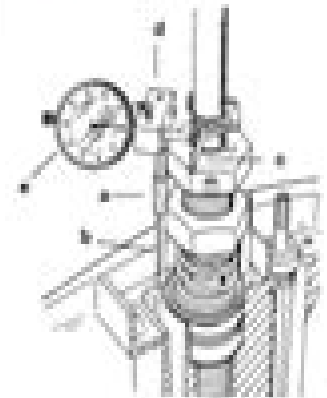
5. Thread shut adapter from Bearing Pinch Tool (J1-14211A1) all the way into shut.

6. Install Backlash Indicator Tool (J1-70470)  
Dial Indicator Holder (J1-60067)  
Dial Indicator (J1-58222A1)

7. Position dial indicator pointer on line marked "1" on Backlash Indicator Tool. If gear ratio is 1.07:1 (10 teeth on pinion gear), or on line marked "2" on Backlash Indicator Tool. If gear ratio is 2:1 (14 teeth on pinion gear).

8. Lightly turn driveshaft back-and-forth; no movement should occur at propeller shaft.

9. Dial indicator registers amount of backlash, which should be 0.000" to 0.002" (0.75mm to 1.27mm).



- 1 - Shut Adapter from J1-14211A1
- 2 - Shut
- 3 - Backlash Indicator Tool (J1-70470)
- 4 - Dial Indicator Holder (J1-60067)
- 5 - Dial Indicator (J1-58222A1)
- 6 - Dial Indicator Pointer

**NOTE:** If reverse gear backlash is not within specifications, then gear case is not properly assembled or component(s) within gear case are excessively worn and must be replaced before reusing gear case to service.

10. Remove Driver Tool, Pilot Ring, Retainer and Screw from gear case.

## Forward Gear

### DETERMINING FORWARD GEAR BACKLASH

1. Install a tool washer (J2-07420) over a 94-00001 propeller shaft so that it seats against the P&L&P shoulder of the clutch spline teeth.



- 1 - Tool Washer (J2-07420)
- 2 - Propeller Shaft (94-00001)

# Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual

**Joan Coles, Clarence Coles**



## **Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual:**

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## **Table of Contents Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual**

1. Understanding the eBook Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - The Rise of Digital Reading Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Personalized Recommendations
  - Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual User Reviews and Ratings
  - Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual and Bestseller Lists
5. Accessing Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual Free and Paid eBooks
  - Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual Public Domain eBooks
  - Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual eBook Subscription Services
  - Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual Budget-Friendly Options

6. Navigating Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual Compatibility with Devices
  - Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Highlighting and Note-Taking Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Interactive Elements Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
8. Staying Engaged with Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
9. Balancing eBooks and Physical Books Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Setting Reading Goals Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Fact-Checking eBook Content of Mercury Mariner 140jet Hp 4 Stroke Factory Service Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements



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