

MERCRUISER AND MERCURY RACING (STERNDRIVE) SERVICE MANUAL INDEX

Mercury MerCruiser

#	Supplement To	Part Number	Latest	Description	Scope		Related Diagram Set
					SN Range or Models	Years	
1	–	90-68648	Feb 1986	Engines & Drives	All	1963–1973	–
–	–	90-73033		Jet Drive 400	All	1975	–
2	–	90-71707	Feb 1986	Engines, Drives & Jet Drive 400	All	1974–1977	–
3	–	90-95693 R1	Aug 1988	Engines: 4-Cylinder, L6 & V8	All	1978–1984	–
4	–	90-86137	Feb 1986	Stern drives: MC 120 to 260	All	1978–1982	–
5	–	90-12935	Oct 1985	Stern drives: TR and TRS	All	1978–1993	–
6	–	90-12934-2	Oct 1997	Stern drives: R, MR, Alpha One & Alpha One SS	All	1983–1990	–
7	–	90-12410	Nov 1985	Engines: GM V6	All	1983–1993	–
8	–	90-44553 R2	Dec 1993	Engines: MM 4-Cylinder	All	1985–1989	–
9	–	90-14499 R1	Aug 1987	Engines: GM V8	All	1985–1988	–
10	–	90-14693-1R1	Jan 1994	Engines: GM 4-Cylinder	All	1985–1989	–
11	–	90-17431-4	Mar 1988	Stern drives: Bravo	All	1988–1998	–
12	–	90-814099-2	Jan 1996	Engines: 5-Cylinder & 6-Cylinder Diesel	All	1989–1993	–
13	–	90-816462 R2	Jun 1995	Engines: GM 4-Cylinder	All	1990–1997	–
14	–	90-818177-3	Apr 2001	Stern drives: Alpha One Gen II	All	1991–	–
15	–	90-816463	Mar 1992	Engines: GM V8	All except High Performance	1989–1992	–
16	–	90-823224-2	Jul 1996	Engines: GM V8 454cid & 502cid	Gen V–Gen VI	1993–1997	–
17	–	90-823225-1	Oct 1996	Engines: GM V8 305cid & 350cid	All	1993–1997	–
				Engines: GM V8 5.0L		1993–1995	–
18	–	90-823226-1	Sep 1996	Engines: GM V6 Gen II Balance Shaft	All	1993–1997	–
19	–	90-823227	Jan 1994	Engines: V8 7.3L (IDI) Diesel	All	1994–1996	–
20	–	90-823228 R1	Jun 1994	Stern drives: Blackhawk	All	1994–1998	–
21	–	90-806934	Nov 1994	Engines: 5-Cylinder & 6-Cylinder 3.0L, 3.6L, & 4.2L (IDI) Diesel	All	1994–	–
22	–	90-860074-1	Feb 2002	Engines: D-Tronic 2.8L & 4.2L (DI) Diesel	Starting SN 0K000001	1997–	–
22-S	22	90-860074020	Sep 2002	Engines: D4.2L 300 Diesel	All	2002–	–

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Kathleen Armour



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Table of Contents Mercury Mercruiser Service Manual

1. Understanding the eBook Mercury Mercruiser Service Manual
 - The Rise of Digital Reading Mercury Mercruiser Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mercury Mercruiser Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mercury Mercruiser Service Manual
 - User-Friendly Interface

4. Exploring eBook Recommendations from Mercury Mercruiser Service Manual
 - Personalized Recommendations
 - Mercury Mercruiser Service Manual User Reviews and Ratings
 - Mercury Mercruiser Service Manual and Bestseller Lists
5. Accessing Mercury Mercruiser Service Manual Free and Paid eBooks
 - Mercury Mercruiser Service Manual Public Domain eBooks
 - Mercury Mercruiser Service Manual eBook Subscription Services
 - Mercury Mercruiser Service Manual Budget-Friendly Options
6. Navigating Mercury Mercruiser Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mercury Mercruiser Service Manual Compatibility with Devices
 - Mercury Mercruiser Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mercury Mercruiser Service Manual
 - Highlighting and Note-Taking Mercury Mercruiser Service Manual
 - Interactive Elements Mercury Mercruiser Service Manual
8. Staying Engaged with Mercury Mercruiser Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mercury Mercruiser Service Manual
9. Balancing eBooks and Physical Books Mercury Mercruiser Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mercury Mercruiser Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mercury Mercruiser Service Manual
 - Setting Reading Goals Mercury Mercruiser Service Manual
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Mercury Mercruiser Service Manual
 - Fact-Checking eBook Content of Mercury Mercruiser Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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