Command	Content	Transfer Direction HOST → CNC	
C, DIR	Request to send directory data		

0	 D	1	R	79%	a	ь	c
2000			100000		1000		

	Data	Code	Data Length	
а	Machine number Note: If the group No. and the machine No. are both "1", the machine number will be "0101". Group No. Machine No. (0~99) Each number must be right-justified with a leading zero.	JIS8	4 bytes	
ь	Directory number (00~99) 00: directory data from No. 1 to 50 01: directory data from No. 51 to 100 ↓ 99: directory data from No. 4951 to 5000	JIS8	2 bytes	
c	1) Consists of a main filename and a filename extension 2) A filename shorter than 20 characters must be left-justified with spaces added. 3) Wild cards ("+" and "?") are usable. *: Represents an arbitrary character string and can be used only once each in main filename and in filename extension. 7: Means an arbitrary one character.	JIS8	20 bytes	

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