



Service Information System

1

Disassembly and Assembly

216B3 and 216B3 Skid Steer Loaders and 347B3 Multi-Terrain Loader Engine

Supplement

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Air Cleaner - Remove and Install

SMCS - 1001-010

Removal Procedure

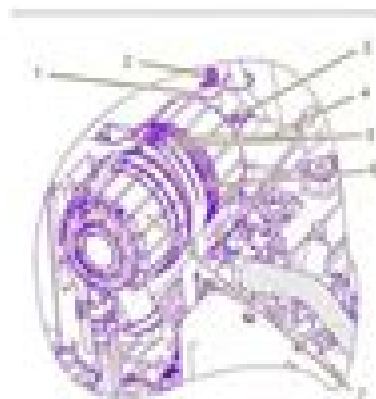


Diagram 1

g0000000

1. Remove battery assembly (2). Loosen lower clamp (3). Disconnect lower (4).
2. Remove bolts (5). Rotate bracket (6). Remove air cleaner assembly (7). Remove service indicator (8) from air cleaner assembly (7).

Installation Procedure

Table 1

Required Tools			
Tool	Part Number	Part Description	Qty
A	SP-3413	Pipe Socket	1

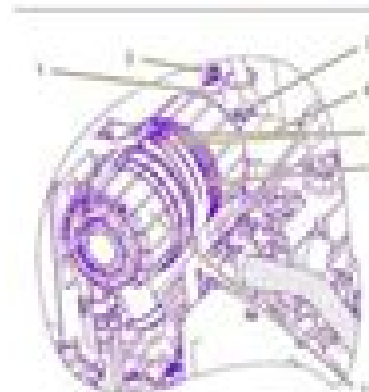


Diagram 1

g0000000

1. Apply Tooling (A) to service indicator (1). Install service indicator (1).
2. Install air cleaner assembly (7) into position. Rotate bracket (6) into position in order to secure the air cleaner assembly. Install bolts (5).
3. Connect lower (4) into the air cleaner assembly. Install lower clamp (3). Tighten clamp (3) to 4.5 to 5.5 in (40 to 45 ft-lb).
4. Connect battery assembly (2).

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Mwd Tools Service Operational Manual

Rachel S Tattersall



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