

CNC: Okuma OSP-5000**CNC Parameters**

The OSP5000 controls have several generations of software available. Older OSPs frequently have trouble with RS232 communications because of internal software bugs, a slow processor, or incomplete documentation. Newer OSPs are fairly easy to communicate with.

There are several types of parameters in an OSP control. There is a **PARAMETER** button near the mode select buttons on the main panel. Press this button, then press the **ITEM** (up) or **ITEM** (down) soft keys to show the different parameter types. At each parameter type page, you can press the **PAGE UP** or **PAGE DOWN** keys. The page up/down keys usually are marked only with a symbol, and are near the cursor keys.

To change a parameter in the OSP, you must display the parameter page you want with the **ITEM** soft keys, then cursor to the parameter you want to change, press the **SET** soft key, then the new data, and press **WRITE**.

The following parameter settings are for 4800, 1 stop-bit, ISO/even parity, DC codes enabled (Xon/Xoff). If the OSP doesn't receive data within 30 seconds of pressing the **READ** button, an alarm will occur. Additional descriptions of these important parameters for RS232 communications are in the Okuma maintenance manual:

OPTION PARAMETERS (WORD)

1 (number of feed holes punched in leader) Set to: 1
#34 (timeout setting for device CN0) Set to: 30
#39 (baudrate of device CN0) Set to: 4800
#44 (device number used when punching) Set to: 0 (means CN0)
#54 (device number used when reading) Set to: 1 (means CN0)

OPTIONAL PARAMETERS (BIT)

01: 0 0 0 0 0 0 1 1
12: 1 0 1 0 1 0 1 1 (CN0:)

PC DNC Settings

Baud: 4800
Code: 7 data bits / ASCII Even
Stop Bits: 1
EOB: LF

Okuma Osp 5000 Parameter Manual

Michael Brown



Okuma Osp 5000 Parameter Manual:

The Enigmatic Realm of **Okuma Osp 5000 Parameter Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **Okuma Osp 5000 Parameter Manual** a literary masterpiece penned by way of a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of people who partake in its reading experience.

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