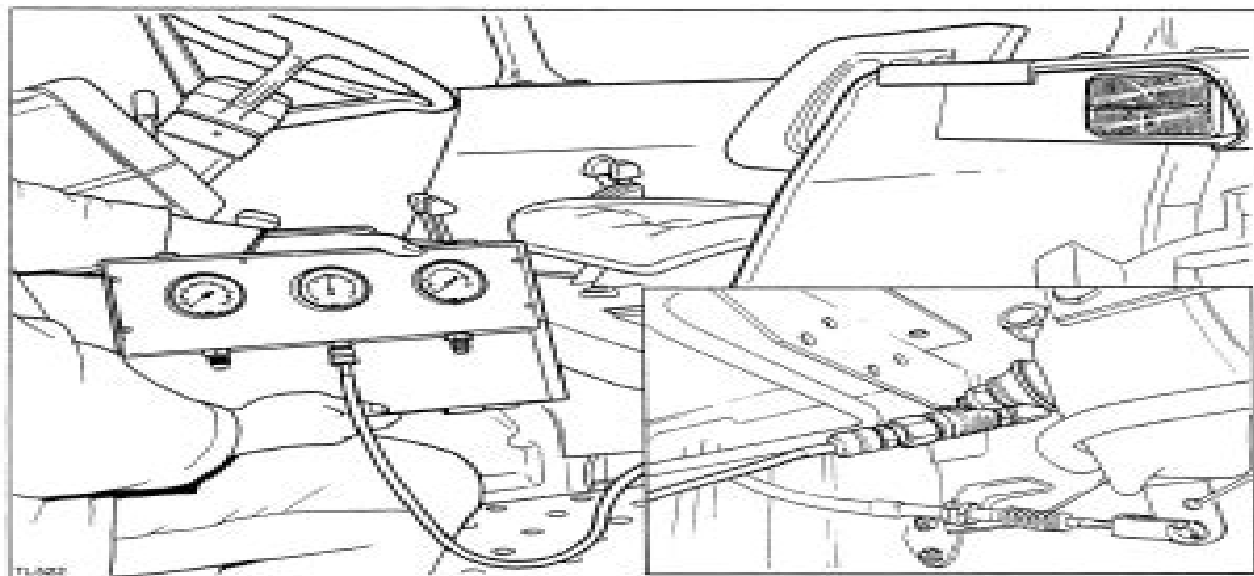


12B-16

AUXILIARY HYDRAULICS



Independent PTO Pressure Test

Check

12B-04

Special Tools:

MF3001 Pressure Test Kit

Procedure

1. Remove the test point plug on the L.H. transmission side cover and install the M14 male quick release diagnostic coupling.
2. Connect up the 30 bar (400 lb/in^2) gauge in the MF3001 pressure test kit.
3. Start up the engine and warm up the hydraulic system. The oil temperature must be 50-60°C (122-140°F).
4. Set the engine speed to 1200 rev/min.
5. Ensure Multi-Power is in LOW (if fitted).
6. With the independent PTO lever in the disengaged position the pressure reading must be ZERO.
7. With the independent PTO lever engaged the pressure should be:
Single Speed IPTO 15.5-19 bar (225-275 lb/in^2)
Two Speed IPTO 12-16.5 bar (175-235 lb/in^2)

Diagnosis

Symptom – IPTO pressure LOW

| Cause | Action | Operation No. |
|---|------------------------------------|---------------|
| 1. PTV faulty | Replace valve | 12B-13 |
| 2. Steering pump worn | Flow check pump | 12B-02 |
| 3. Leaking pipe to IPTO clutch | Replace pipe or tighten connection | — |
| 4. Internal leakage in IPTO clutch pack | Overhaul clutch unit | 9C-03 |

Mf 300 Shop Repair Manual

Jianjun Gao



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