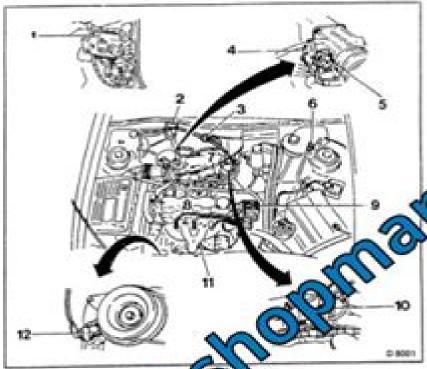
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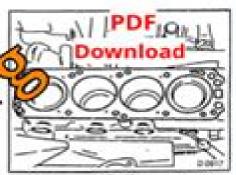


CLEAN

- 1. All existing surfaces.
- 2. Sore holes in cylinder head bolts.
- 3. Check cylinder block and cylinder head for plane surface.

INSTALL CONNECT

1. Cylinder head dealing - marking OBENITOP' facing opwards a ensuring side of the angion.



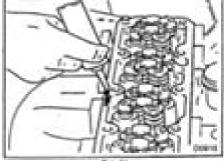
Phys. 80

head on mylinder block. chesida verse tests adjusted. ure parts and rucker arm -- MoS.,

losen panetalt housing - Sealing Compound Lockton 242

NOTE

- 1. Use new primiter head boils.
- 2. Screw in boils until they rest on sover.



TORQUE - ANGLE METHOD

- 1. Cylinder head to cylinder block.
- 2. Tighten cylinder head botts from inside outwants, in four stages in a spiral pattern - torque wrench and KM 475 8.

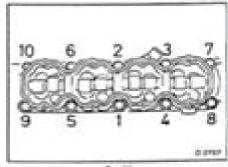
Torque : Forther torn angle 1.4 (1.5 Lp. 55 Nov. 60" + 60" + 50" 1 1,8 / 2,0 Lm. 26 Nov. 60" + 60" + 60"

"After test run, furn a further 30" + 15".

Motronic M 1.5.4

- 1. Control unit.
- 2. Incake manifold pres
- 3. Tack yest valve.
- 4. Throattle walls 5. Mile scored

- 6. Octane number plug. Fuel pressure regulator.
- 8. Injuiction valves.
- 9. Dual spark ignition distributor.
- 10. Incake air temperature sensor.
- 11. C.O. Potentiometer.
- 12. Inductive pulse pick-up.



Co. No.

Opel Astra 1994 Repair Manual

Wolfgang Guggemos

Opel Astra 1994 Repair Manual:

Unveiling the Power of Verbal Artistry: An Psychological Sojourn through Opel Astra 1994 Repair Manual

In a world inundated with monitors and the cacophony of quick connection, the profound energy and psychological resonance of verbal beauty usually diminish into obscurity, eclipsed by the regular onslaught of sound and distractions. Yet, situated within the musical pages of **Opel Astra 1994 Repair Manual**, a charming work of fictional splendor that pulses with natural thoughts, lies an unforgettable journey waiting to be embarked upon. Published with a virtuoso wordsmith, this interesting opus instructions viewers on an emotional odyssey, lightly revealing the latent possible and profound affect stuck within the intricate internet of language. Within the heart-wrenching expanse of the evocative analysis, we shall embark upon an introspective exploration of the book is central styles, dissect its charming writing fashion, and immerse ourselves in the indelible effect it leaves upon the depths of readers souls.

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