

## NELSON STUD WELDING

### SPECIFICATION: CFL Fully Threaded Studs

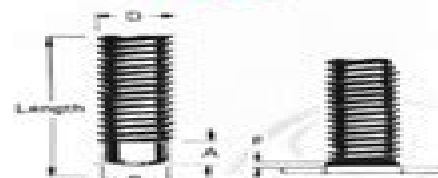
Nelson CFL studs are recommended for fastening applications where threads are needed for the full fastener length. CFL studs are available in thread diameters of 1/4"-20 through 1"-8.

Nelson fully threaded studs have a short length of pitch diameter weld base. Most of this length is melted off during the stud welding process so that usable thread extends down to the top of the weld flash on installed studs.

For similar function studs, see CFP Small Diameter Threaded studs, CFL Reduced Base studs, CPL Partially Threaded studs, HBA Aluminum Full Base Diameter Threaded studs, HBL Full Base Diameter Threaded studs, Banding Cable Hangers, CrimpLok™ Cable Hangers, and Watertight nuts.

✓ Check Standard Stock

### CFL



When ordering, specify Type, Diameter, Before Weld Length, Material, Quantity, and Part Number

Example: CFL 3/8-16 x 2-1/4"; Mild Steel; 10,000 pieces; #101017193

Thread Size	Minimum Stud Length	Burn Off	Weld Base Diameter C	Weld Base Length A	Weld Flash Size		Flash Clearance	Required Standard Accessories			
					E	F		Ferrule	Grip	Chuck	Foot
1/4-20	0.780	0.125	0.215	0.142	0.359	0.109	0.437	100101067	501001007	500001007	502001137
5/16-18	0.780	0.125	0.275	0.142	0.437	0.109	0.500	100101024	501001006	500001009	502001137
3/8-16	0.812	0.125	0.330	0.190	0.500	0.125	0.562	100101025	501001007	500001011	502001137
7/16-14	0.812	0.125	0.389	0.205	0.562	0.125	0.625	100101026	501001008	500001012	502001137
1/2-13	0.875	0.125	0.448	0.221	0.625	0.156	0.680	100101027	501001009	500001014	502001137
9/16-12	1.062	0.187	0.503	0.221	0.750	0.156	0.813	100101011	501001011	500001015	502001138
5/8-11	1.000	0.187	0.562	0.284	0.781	0.187	0.843	100101028	501001011	500001016	502001138
3/4-10	1.250	0.187	0.680	0.346	0.937	0.250	1.031	100101029	501001014	500001018	502001002
7/8-9	1.500	0.187	0.798	0.377	1.125	0.312	1.250	100101140	501001015	500001019	502001003
1-8	1.500	0.250	0.913	0.500	1.375	0.375	1.437	100101045	501001016	500001085	502001003

Stud lengths shorter than those shown above can be supplied in sizes 1/4"-20 through 1/2"-13 by using special low profile ceramic ferrules. All low profile ferrules, except the 1/4"-20 ferrule, were designed for use with full diameter weld base studs. For this reason, the weld flash size and flash clearance are increased. The minimum length, weld flash clearance, recommended deviance, ferrules, and ferrule grip numbers are shown below.

Thread Size	Minimum Stud Length	Weld Flash Size		Flash Clearance	Required Standard Accessories For Short Studs			
		E	F		Ferrule	Grip	Chuck	Foot
1/4-20	0.640	0.359	0.109	0.437	100101077	501001005	500001007	502001137
5/16-18	0.640	0.437	0.109	0.500	100101030	501001007	500001009	502001137
3/8-16	0.687	0.500	0.125	0.593	100101031	501001008	500001011	502001137
7/16-14	0.687	0.593	0.140	0.656	100101032	501001009	500001012	502001137
1/2-13	0.750	0.687	0.156	0.750	100101033	501001001	500001014	502001138

**MATERIALS:** Studs are available in Low Carbon Mild Steel and Stainless Steel. For specific grade information, physical and chemical properties, conforming standards, and information on stud plating and heat treating, please see [General Material Specifications](#).

**THREADS:** Standard CFL studs are available with up to 3" of thread length in UNC-2A coarse thread. Other thread pitch series, and thread lengths greater than 3" are available as special order.

**FLUX:** All Nelson partially threaded CFL studs have a solid flux load.

Visit our website [www.NelsonStudWelding.com](http://www.NelsonStudWelding.com) for a list of our standard stock products.

# Nelson Stud Owners Manual

**KJ Lindholm-Leary**



## **Nelson Stud Owners Manual:**

**The Prostate Cancer Owner's Manual** Harley A. Haynes, MD, Richard M. Miles, 2021-08-15 A vital overview of prostate cancer for the millions of men that are suffering and their loved ones The moment the family doctor says You might have prostate cancer most patients immediately ask themselves Am I going to die Their life is turned upside down as they are faced with a scary new reality they likely know little about Patients must familiarize themselves with strange new medical terminology tests procedures and worst of all major changes to their bodies The Prostate Cancer Owner's Manual offers clarity on these topics to help readers and their loved ones get through this life changing diagnosis that will take years to overcome Harley Haynes MD and Richard Miles have both been there and done that As prostate cancer survivors they understand the questions that recently diagnosed patients have and the challenges they face Here they provide a blend of medical expertise and personal knowledge and insight to help patients and their families make sense of the road ahead of them equipping them with the facts they need to make informed decisions and confront prostate cancer head on Haynes and Miles answer the questions readers may have and detail the possible outcomes they will face without mincing words about the tough realities of living with prostate cancer while offering hope for recovery [Catalog of Copyright Entries. Third Series](#) Library of Congress. Copyright Office, 1967 Includes Part 1 Number 2 Books and Pamphlets Including Serials and Contributions to Periodicals July December *An Owner's Manual for Consciously Evolving Your Consciousness* Don McCrea-Hendrick, 2022-08-01 This Owner's Manual provides you with detailed ways to Consciously Evolve Your Consciousness while addressing other important related issues The Brain and How to Use It The Law of Giving and Receiving How to Meditate How to Chant Nam Myoho Renge Kyo Wishing People a Happy Life The Probability of Being Born Spiritual Philosophy Neuroscience and Neurogenesis how to grow new stem cells Evolution of the Subconscious Mind By the time you read this Owner's Manual you will be on your way to evolving your own consciousness Included with this Owner's Manual is the novel *Romancing the Absurd* a story of redemption for two of the characters who dabble in consciously evolving their consciousness When financial investigator Tony T Truebl is hired to interview key players in a major lawsuit against a venture capitalist group his world is turned upside down as he is dragged through a seedy underworld of corruption dishonesty and murder He must not only get the job done but do so without giving into his insatiable cravings for vodka weed and causal meaningless sex Sensational satirical and sometimes absurd *Romancing the Absurd* is a literary murder mystery full of intrigue suspense philosophy and absurdist cutthroat behavior Nine people die under bizarre circumstances A handful of people get screwed in more ways than one The story takes humorous and philosophical twists and turns leaving you laughing at the murderous tactics some folks are willing to use to get ahead in this world Throughout the story there runs an undercurrent of reflection hope and redemption for Tony who strives to right his wrongs and Jim der Bacon accused of murder yet able to focus on consciously evolving his own consciousness For Tony redemption comes through writing and his

new awareness that one can consciously evolve their consciousness Romancing the Absurd is the final result of Tony s studies hard work and shocking struggles with himself others and the universe at large Based on real life venture capitalists businessmen and lawyers the story is structured using reinvented reality     *Western Metalworking* ,1948     Construction Methods ,1958     **Construction Methods and Equipment** ,1956     Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office,1968     **Welding Journal** ,1963 Current welding literature included in each volume     American Machinist ,1892     **Books and Pamphlets, Including Serials and Contributions to Periodicals** Library of Congress. Copyright Office,1968     *1975 Operating Section Proceedings* American Gas Association. Operating Section,1975     Catalogue of Title-entries of Books and Other Articles Entered in the Office of the Librarian of Congress, at Washington, Under the Copyright Law ... Wherein the Copyright Has Been Completed by the Deposit of Two Copies in the Office Library of Congress. Copyright Office,1969     **Operating Section Proceedings** American Gas Association. Operating Section,1975     ASME Mechanical Catalog and Directory ,1947     American Machinist & Automated Manufacturing ,1949     Catalog of Copyright Entries Library of Congress. Copyright Office,1953     **Forging, Stamping, Heat Treating** ,1949     **Steel Processing** ,1949     *Transactions* Institute of Welding,1951     Engineering News-record ,1978

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