

NFPA 70E COMPLIANCE GUIDE

This guide shall only be used in conjunction with performing the necessary calculations contained in a flash hazard analysis to determine the proper class¹. If the results of the calculations exceed the class¹ that correspond to the HRC found on this guide, you must wear clothing that complies with other calculation.

Panelboards Rated 240 V and Below - Notes 1 and 3

	V-Rated Gloves	V-Rated Tools	HRC
CBS (implementation of energized R works in areas within the flash protection boundary)			0
Circuit breaker (CB) or fused switch operation, with covers open			0
CBS on fused switch operation with covers left			0
Opening fused covers (no exposed tools, energized parts)			0
Removal of fused covers (no exposed tools, energized parts)		1	1
Removal or removal (removal) of CBS or fused switches, doors closed	Y*	Y*	2
Works on energized parts, including voltage testing	Y*	Y*	2

Panelboards 1 Step/Residuals Rated 240 V to 600 V (with insulated class or insulated case CBS) - Notes 1 & 3

	V-Rated Gloves	V-Rated Tools	HRC
CBS (implementation of energized R works in areas within the flash protection boundary)			0
CBS on fused switch operation with covers left			0
Works on energized parts, including voltage testing	Y*	Y*	2

600 V Class Motor Control Centers (MCC's) - Notes 2 (except as indicated) and 3

	V-Rated Gloves	V-Rated Tools	HRC
CBS (implementation of energized R works in areas within the flash protection boundary)			0
CBS on fused switch or selector operation with enclosure doors closed			0
Opening a panel meter while operating as master switch			0
Works on control circuits with energized parts (120 V or below, exposed)	Y*	Y*	0
CBS on fused switch or selector operation with enclosure doors open		1	1
Opening fused covers (no exposed tools, energized parts)		1	1
Removal of fused covers (no exposed tools, energized parts)		2	2
Works on energized parts, including voltage testing	Y*	Y*	2

600 V Class Switchgear (with power circuit breakers or fused switches) - Notes 5 and 6

	V-Rated Gloves	V-Rated Tools	HRC
CBS (implementation of energized R works in areas within the flash protection boundary)			0
Circuit breaker (CB) or fused switch operation with enclosure doors closed			0
Opening a panel meter while operating as master switch			0
Works on control circuits with energized parts (120 V or below, exposed)	Y*	Y*	0
CBS on fused switch operation with enclosure doors open		1	1
Removal or removal (removal) of CBS or fused switches, doors open		2	2
Removal of fused covers (no exposed tools, energized parts)		2	2
Opening fused covers (no exposed tools, energized parts)		2	2
Application of safety grounds, after voltage test	Y*		2
Works on energized parts, including voltage testing	Y*		2

Other 600 V Class (277 V to 600 V, Non-MC) Equipment - Lighting or small power transformers (600V Max) - Note 3

	V-Rated Gloves	V-Rated Tools	HRC
Opening fused covers (no exposed tools, energized parts)		1	1
Removal of fused covers (no exposed tools, energized parts)		2	2
Application of safety grounds, after voltage test	Y*	2	2
Works on energized parts, including voltage testing	Y*	2	2
Works on control circuits with energized parts (>120 V) exposed	Y*	Y*	2
Removal or removal (removal) of individual selector (founding) fuses (Note 4)	Y*	3	3

RESAIA, IEC (used combination) Motor Starters, 2.3 kV through 7.2 kV

	V-Rated Gloves	V-Rated Tools	HRC
CBS (implementation of energized R works in areas within the flash protection boundary)			0
Combination operation with enclosure doors closed			0
Opening a panel meter while operating as master switch			0
Works on control circuits with energized parts (120 V or below, exposed)	Y*	Y*	0
Removal or removal (removal) of starters from starters, doors closed			2
Combination operation with enclosure doors open			2
Removal or removal (removal) of starters from starters, doors open			2
Opening fused covers (no exposed tools, energized parts)			3
Application of safety grounds, after voltage test	Y*		3
Works on energized parts, including voltage testing	Y*		3
Removal or removal (removal) of starters from starters, doors open			3
Opening fused covers (no exposed tools, energized parts)			4

Metal-Cased Switchgear, 1 kV and Above

	V-Rated Gloves	V-Rated Tools	HRC
CBS (implementation of energized R works in areas within the flash protection boundary)			0
Opening a panel meter while operating as master switch			2
CBS on fused switch operation with enclosure doors closed			2
Works on control circuits with energized parts (120 V or below, exposed)	Y*	Y*	2
Opening fused covers (no exposed tools, energized parts)			3
CBS on fused switch operation with enclosure doors open			4
Removal or removal (removal) of CBS's from starters, doors open			4
Removal of fused covers (no exposed tools, energized parts)			4
Opening voltage transformer or circuit breaker components			4
Application of safety grounds, after voltage test	Y*	2	4
Works on energized parts, including voltage testing	Y*	2	4
Removal or removal (removal) of CBS's from starters, doors open			4

Other Equipment "1 kV and Above" - Metal-Cased Solid Interrurupter Switches, Fused or Confused

	V-Rated Gloves	V-Rated Tools	HRC
Switch operation, doors closed			2
Childish disconnection switch operation (open-disengaged), from ground			2
Unsealed cable access, no open areas	Y*		2
Opening fused covers (no exposed tools, energized parts)			3
Childish disconnection switch operation (disconnected-operated)	Y*	Y*	3
Removal of fused covers (no exposed tools, energized parts)			4
Unsealed cable access, in mainline or other confined spaces	Y*		4
Childish disconnection switch operation (disconnected)	Y*	Y*	4

Minimum Clothing Requirements

HRC	Protective Clothing	Minimum Category ²	PIPE/Safety glasses, leather safety shoes required for all
<1	Natural fiber short-sleeved shirt and long pants	PIR	Hand Hat
0	Natural fiber long-sleeved shirt and pants	PIR	Hand Hat
1	Cotton pants and FR long-sleeved shirt OR FR long-sleeved shirt and pants (if IFR coveralls)	4	Hand Hat
2	FR long-sleeved shirt and pants OR IFR coveralls	6	Hand Hat, Arc-Rated Face Shield
2	FR long-sleeved shirt and pants OR IFR coveralls	6	Hand Hat, Multi-Layer Switching Hood, Hearing Protection
3	Multi-Layer Bush suit over FR long-sleeved shirt and pants OR Multi-Layer Bush suit over IFR coveralls over natural fiber short-sleeved T-shirt and pants	25	Hand Hat, Multi-Layer Switching Hood, Hearing Protection
3	FR long-sleeved shirt and pants OR IFR coveralls over natural fiber short-sleeved T-shirt and pants	40	Hand Hat, Multi-Layer Switching Hood, Hearing Protection

* If the notes above are satisfied, work must be performed de-energized.

- Note 1: Maximum of 25 kA short-circuit current available, 0.05 second (2 cycles) fault clearing time.
- Note 2: Maximum of 40 kA short-circuit current available, 0.05 second (2 cycles) fault clearing time.
- Note 3: For <10 kA short-circuit current available, the HRC required may be reduced by one category.
- Note 4: Maximum of 42 kA short-circuit current available, 0.30 second (20 cycles) fault clearing time.
- Note 5: Maximum of 35 kA short-circuit current available, at 0.5 second (30 cycles) fault clearing time.
- Note 6: For <25 kA short-circuit current available, the HRC required may be reduced by one category.
- * Circuits over 400vac/ohm should only be worked de-energized.

Revised B-05

Definitions: * Yes (Required)

✓ V-Rated Gloves : gloves rated and tested for the maximum line-to-line voltage upon which work will be done. Leather protection must be worn externally if V-rated rubber gloves could be damaged.

✓ V-Rated Tools : tools rated and tested for the maximum line-to-line voltage upon which work will be done.

HRC : Hazard Risk Category

IFR : Flame Resistant

Nfpa 70e Teaching Guide

Julia Schneider

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Electrical Safety Code Manual Kimberley Keller, 2010-07-19 Safety in any workplace is extremely important In the case of the electrical industry safety is critical and the codes and regulations which determine safe practices are both diverse and complicated Employers electricians electrical system designers inspectors engineers and architects must comply with safety standards listed in the National Electrical Code OSHA and NFPA 70E Unfortunately the publications which list these safety requirements are written in very technically advanced terms and the average person has an extremely difficult time understanding exactly what they need to do to ensure safe installations and working environments Electrical Safety Code Manual will tie together the various regulations and practices for electrical safety and translate these complicated standards into easy to understand terms This will result in a publication that is a practical if not essential asset to not only designers and company owners but to the electricians who must put compliance requirements into action in the field Best practice methods for accident prevention and electrical hazard avoidance Current safety regulations including new standards from OSHA NEC NESC and NFPA Information on low medium and high voltage safety systems Step by step guidelines on safety audits Training program how to s from setup to rescue and first aid procedures

Electrical Solutions: Solving the Problems They Don't Teach You Charles Nehme, Every electrician engineer and contractor has a story about the job that went wrong It's the one where the blueprint was outdated the client changed their mind mid installation or a seemingly simple troubleshooting task turned into a multi day investigation Textbooks and trade school curricula provide the essential foundation the Ohm's Law the National Electrical Code the theory of circuits but they don't teach you how to navigate the messy unpredictable reality of a live job site This book is for those moments Electrical Solutions is a guide to the unwritten rules of the trade It's a resource for solving the problems that they don't teach you in school the ones that require critical thinking a practical eye and a deep understanding of how systems truly interact We will move beyond theory and delve into the real world scenarios that challenge even the most experienced professionals diagnosing intermittent faults managing power quality issues integrating old and new systems and communicating effectively with everyone from clients to inspectors My goal is to equip you with the practical strategies and a problem solving mindset that will allow you to anticipate challenges diagnose issues efficiently and deliver solutions that are not just compliant but robust and reliable Whether you are a seasoned professional looking to refine your skills or a newcomer seeking to bridge the gap between classroom knowledge and on the job expertise this book will serve as your essential companion

Senior Design Projects in Mechanical Engineering Yongsheng Ma, Yiming Rong, 2021-11-10 This book offers invaluable insights about the full spectrum of core design course contents systematically and in detail This book is for instructors and students who are involved in teaching and learning of capstone senior design projects in mechanical engineering It consists of 17 chapters over 300 illustrations with many real world student project examples The main project processes are grouped into three phases i e

project scoping and specification conceptual design and detail design and each has dedicated two chapters of process description and report content prescription respectively The basic principles and engineering process flow are well applicable for professional development of mechanical design engineers CAD CAM CAE technologies are commonly used within many project examples Thematic chapters also cover student teamwork organization and evaluation project management design standards and regulations and rubrics of course activity grading Key criteria of successful course accreditation and graduation attributes are discussed in details In summary it is a handy textbook for the capstone design project course in mechanical engineering and an insightful teaching guidebook for engineering design instructors *Tool and Manufacturing Engineers Handbook: Material and Part Handling in Manufacturing* Philip Mitchel,1983 Get the expert advise you need to shrink handling costs reduce downtime and improve efficiency in plant operations You ll use this comprehensive handbook during post design process selection and planning for establishing quality controls tests and measurements to streamline production and for managerial decision making on capital investments and new automated systems **Electrical Safety: Safety and Health for Electrical Trades** Thaddeus W. Fowler,2010 This student manual developed by NIOSH is part of a safety and health curriculum for secondary and post secondary electrical trades courses It is designed to engage the learner in recognizing evaluating and controlling hazards associated with electrical work It was developed through extensive research with vocational instructors Chapters Electricity is Dangerous Dangers of Electrical Shock Burns Caused by Electricity includes First Aid Fact Sheet Overview of the Safety Model Recognizing Hazards Evaluating Hazards Controlling Hazards Safe Work Environment and Controlling Hazards Safe Work Practices Glossary of Terms Illustrations **Risk Assessment** Georgi Popov,Bruce K. Lyon,Bruce D. Hollcroft,2022-01-19 Risk Assessment Explore the fundamentals of risk assessment with references to the latest standards methodologies and approaches The Second Edition of Risk Assessment A Practical Guide to Assessing Operational Risks delivers a practical exploration of a wide array of risk assessment tools in the contexts of preliminary hazard analysis job safety analysis task analysis job risk assessment personnel protective equipment hazard assessment failure mode and effect analysis and more The distinguished authors discuss the latest standards theories and methodologies covering the fundamentals of risk assessments as well as their practical applications for safety health and environmental professionals with risk assessment responsibilities What If Checklist Analysis Methods are included for additional guidance Now in full color the book includes interactive exercises links videos and online risk assessment tools that can be immediately applied by working practitioners The authors have also included Material that reflects the latest updates to ISO standards the ASSP Technical Report and the ANSI Z590 3 Prevention through Design standard New hazard phrases for chemical hazards in the Globally Harmonized System as well as NIOSH s new occupational exposure banding tool The new risk based approach featured in the NAVY IH Field Manual New chapters covering business continuity causal factors analysis and layers of protection analysis and barrier analysis An

indispensable resource for employed safety professionals in a variety of industries business leaders and staff personnel with safety responsibilities and environmental engineers Risk Assessment A Practical Guide to Assessing Operational Risks is also useful for students in safety health and environmental science courses **Professional Safety** ,2002

Consulting-specifying Engineer ,2004 **Safety & Health** ,2005 *Materials Evaluation* ,2006 NFPA 70E,
Standard for Electrical Safety in the Workplace, Code and Handbook Set National Fire Protection Association
(NFPA),2021-07-28 Iron & Steel Technology ,2004 **NFPA 70E, Standard for Electrical Safety in the Workplace**
National Fire Protection Association (NFPA),2018-10-27 **Commerce Business Daily** ,2001-06 SIGNIFICANT
CHANGES TO NFPA, 2018 ,2018 Electrical Safety James R. White,2015 **2024 Version NFPA 70E Workbook** Tom
Henry,2023-07-07 2021 Version NFPA 70E Workbook in Pictures Tom Henry,2023-07-04 NFPA 70E Standard for
Electrical Safety Requirements for Employee Workplaces-2000 National Fire Protection Association (NFPA),2000 NFPA
70E®, Standard for Electrical Safety in the Workplace®, Self-Adhesive Index Tabs National Fire Protection Association
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