

NIBCO CHEMICAL RESISTANCE GUIDE FOR VALVES & FITTINGS

INTRODUCTION

This chemical resistance guide has been compiled to assist the piping system designer in selecting chemical resistant materials. The information given is intended as a guide only. Many conditions can affect the material choice. Careful consideration must be given to temperature, pressure and other job considerations before a final material selection is selected.

Thermoplastics and elastomers' physical characteristics are more sensitive to temperature than metals. For this reason, a temperature has been designated for each.

MATERIALS: THERMOPLASTICS & ELASTOMERS

- Temp. at 10" — (A) rating, maximum temperature which is recommended constant under normal conditions
- (B) or Temp. at 10" — (C) Conditional resistance; consult factory
- (D) — Not recommended
- (E) — No data available

MATERIALS: THERMOPLASTICS FOR METALS

- (A) — Recommended; constant under normal conditions
- (B) — Conditional; consult factory
- (C) — Not recommended
- (E) — No data available

Temperature limitations for thermoplastic elastomers and their use are listed below. All within published temperature ratings for individual valves. **THERMOPLASTICS ARE NOT RECOMMENDED FOR COMPRESSION AND OR GASKET SERVICE.**

This guide considers the resistance of various valves assembly as well as the resistance of individual parts and being assembled. The rating assigned to the valve body (and, for compression is at least that of the least resistant part). In the cases where the valve body is the least resistant there may be conditions arise with the use of compression alone enough and the use of the body alone enough to be suitable for a particular use. Such use should always be accompanied by careful consideration of the component in a piping system.

In the selection of a butterfly valve for use with a corrosive stream, use the flow and temperature resistance. Different resistance should vary a rating of (A). The body of a properly functioning butterfly valve is isolated from the chemicals being treated and need not carry the same rating.

THERMOPLASTICS & ELASTOMERS

ABS — Acrylonitrile Butadiene Styrene (Class 4-12) conforming to ASTM D-709 is a thermoplastic material. This material is used in flow and waste treatment systems for liquid treatment waste. ABS does resist acid and most inorganic materials and compounds even very aggressive. The maximum (100°F) recommended temperature for service at this temperature level. ABS (100°F) has proven satisfactory only for use from 40°F to 100°F. These temperatures satisfy the need that to service temperatures or the design of the

fluids into the system. ABS (100°F) is very resistant to acids such as hydrochloric, nitric, formic, acetic, and phosphoric. However, caution is required. ABS (100°F) is not recommended for service involving caustic solutions. For chemical resistance, consult the NIBCO Engineering Dept. for use of material fittings.

CPVC — Chlorinated Polyvinyl Chloride (Class 12-15), formerly designated Type 1, Conduits 1, conforming to ASTM D-1784, has excellent properties at 175°F under normal conditions. It has excellent resistance to acids as well as generally better than that of PVC (CPVC), with a design stress of 2000 psi and excellent service temperatures of 210°F. This product is for use in liquid treated for hot chemical waste, hot or cold water distribution, and various applications where the temperature range of PVC (CPVC) is proved to be not satisfactory. Resisting to flaring.

PP (Polypropylene) — Type 1 Polypropylene is a thermoplastic which is lightweight and generally high in chemical resistance. Although Type 1 polypropylene conforming to ASTM D-1784 is slightly lower in physical properties compared to PVC it is almost only resistant to organic solvents as well as acids and alkalies. Generally polypropylene construction is used in contact with strong oxidizing acids, inorganic hydrocarbons, and alcohols. With a design stress of 1000 psi at 175°F polypropylene has good water resistance. It is resistant to both flowing conditions, is particularly suited to both static chemical waste, waste of strong oxidizing pressure and gathering systems. Polypropylene has not proved to be an excellent material for resistance and reduced damage when exposed to acids, bases, and alcohols are in contact. Polypropylene is suitable for both cold and hot water service, flaring or flaring. At 100°F it is recommended PP should be used for storage only in a pressure full operating (10 psi).

PVC — Polyvinyl Chloride (Class 12-15) is formerly designated Type 1, Conduits 1. PVC is the most frequently specified of all flow resistant materials. It has been used successfully for over 30 years in both static and chemical processing. Excellent static and dynamic resistance, excellent water loss, excellent storage and impact resistance. PVC is characterized by high physical properties and resistance to corrosion and chemical attack by acids, alkalis, salt solutions, and many other chemicals. It is an excellent material for water service both as material, some other cold hydrocarbons and alcohols. The maximum service temperature of PVC is 100°F. With a design stress of 2000 psi, PVC has the highest long term hydrostatic strength at 100°F of any of the three thermoplastics being used for piping systems. PVC is proved to be not satisfactory. Resisting to flaring.

PEER (Polyethylene Glycol) — Ethylene glycol primarily is a strong, tough and abrasion resistant thermoplastic material. It is more resistant and more resistant to strength than (10). It is extremely resistant to most acids, bases, and organic solvents and is strong, resistant to flaring and in the chemical, because of other factors. The static and thermoplastic piping components can operate the operation of strength, thermal resistance and working temperatures of PEER. PEER is proving the thermal and static process. Resisting to flaring.

EPDM — EPDM is a synthetic elastomer made from ethylene propylene diene monomer. EPDM has good abrasion and low resistance and offers excellent chemical resistance to a variety of acids and alkalis. It is recommended to select the EPDM as not recommended for applications involving processing with strong



Nibco Chemtrol Resistance Guide

Yicheng Fang



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Thomas Regional Industrial Buying Guide ,2002 **Valve Selection and Specification Guide** Ronald C. Merrick,1991-01-10 Today people who specify or select valves spend over two thirds of their time researching literature for information on valve sizing availability materials and standards This is nonproductive time Unfortunately most companies do not have the luxury of a team of experts with the necessary experience and education in all of the different fields that apply to valves The next best alternative is to understand what valves are and all the things they can do By definition valves are devices that stop start mix or change the direction and or magnitude of the fluid flow pressure or its temperature As a specifier or selector you will have to determine whether the valve is going to be used for flow control throttling or for on off service Then you will have to determine the cycle life or frequency of their operation You will discover that valves are classified into three categories on off valves control or regulator valves and fixed valves such as orifice plate nozzle duckbill rupture disk blind valve etc These valves represent approximately thirty different design configurations It has been said that if cost and delivery were no problem anyone of the seven basic valve styles could do the job of any other one But cost and delivery are very important factors in the real world So you have to be able to distinguish among these seven styles ball butterfly gate globe pinch diaphragm plug and poppet valves Predicasts Technology Update ,1990 **Chemical Engineering Equipment Buyers' Guide** ,1983 **Chemical Engineering** ,2000 Chemical Engineering Catalog ,1993

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Table of Contents Nibco Chemtrol Resistance Guide

1. Understanding the eBook Nibco Chemtrol Resistance Guide
 - The Rise of Digital Reading Nibco Chemtrol Resistance Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Nibco Chemtrol Resistance Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in a Nibco Chemtrol Resistance Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Nibco Chemtrol Resistance Guide
 - Personalized Recommendations

- Nibco Chemtrol Resistance Guide User Reviews and Ratings
- Nibco Chemtrol Resistance Guide and Bestseller Lists
- 5. Accessing Nibco Chemtrol Resistance Guide Free and Paid eBooks
 - Nibco Chemtrol Resistance Guide Public Domain eBooks
 - Nibco Chemtrol Resistance Guide eBook Subscription Services
 - Nibco Chemtrol Resistance Guide Budget-Friendly Options
- 6. Navigating Nibco Chemtrol Resistance Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Nibco Chemtrol Resistance Guide Compatibility with Devices
 - Nibco Chemtrol Resistance Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nibco Chemtrol Resistance Guide
 - Highlighting and Note-Taking Nibco Chemtrol Resistance Guide
 - Interactive Elements Nibco Chemtrol Resistance Guide
- 8. Staying Engaged with Nibco Chemtrol Resistance Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nibco Chemtrol Resistance Guide
- 9. Balancing eBooks and Physical Books Nibco Chemtrol Resistance Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nibco Chemtrol Resistance Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Nibco Chemtrol Resistance Guide
 - Setting Reading Goals Nibco Chemtrol Resistance Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Nibco Chemtrol Resistance Guide
 - Fact-Checking eBook Content of Nibco Chemtrol Resistance Guide

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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