

# Big Blue® Air Pak™

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Engine-Driven Welder/  
AC Generator/Air Compressor



## Quick Specs



### Heavy Industrial Applications

Railroad Maintenance  
Mining Maintenance  
Maintenance and Repair Rigs

### Processes

DC Stick (SMAW)  
AC Stick (SMAW)\*  
MIG (GMAW)  
Flux Cored (FCAW)  
DC TIG (GTAW)  
AC TIG (GTAW)\*  
Submerged Arc (SAW)

Stud Welding — 1/2 in (12.7 mm)  
Air Carbon Arc (CAC-A)  
1/2 in (12.7 mm) Carbons  
Air Plasma Cutting  
with Optional Spectrum Models  
Battery Charging/Jump-Starting\*  
Air Compressor

### Output Range

DC Stick 45–750 A AC Stick 35–575 A\*  
MIG/FCAW 14–40 V  
DC TIG 20–450 A AC TIG 20–375 A\*  
Battery Charge 12/24 V, 50–750 A\*

\*Deluxe Model Only.

### Weld Output Rated at 104°F (40°C)

Stick 600 A at 44 V (26.4 kW), 40% Duty Cycle  
Stick 550 A at 42 V (23.1 kW), 60% Duty Cycle  
MIG/FCAW 500 A at 40 V (20 kW), 100% Duty Cycle  
AC TIG 400 A at 26 V (10.4 kW), 100% Duty Cycle\*

**Air Compressor** 100 PSI, 60 CFM, 100% Duty Cycle

### Generator Output Rated at 104°F (40°C)

5,500 Watts Peak — 4,000 Watts Continuous  
20,000 Watts 3-Phase/  
12,000 Watts 1-Phase Continuous\*

**Accu-Rated™—Not Inflated  
Generator Power**

## The Power of Blue.®

**Welder/generator/air compressor.**  
One machine that will do it all. Designed and built to be the most reliable high-output system in the world.

### **IFP Ingersoll Rand.**

Ultra-reliable industrial rotary screw air compressor. Belt-driven with automatic belt tensioner with a life expectancy of 30,000 hrs.

**Independent compressor controls.**  
On/off switch for applications not requiring compressed air. At **idle speed** will produce 100 PSI at 40 CFM.

**Weatherproof Lexan® nameplate** resists cracking and fading, and is color-coded for ease of operation.

**Enclosed robust case design** protects internal components from impact and allows air flow to cool and prolong the life of the engine. Also reduces sound levels.

**GFCI receptacle** as required on most job sites to protect operators from electrical hazards.

**Low maintenance** with easy single-side access to engine and 500 hour oil changes for both engine and compressor.

**Quiet** at only 70 dB (95 Lwa) when idle, 79 dB (104 Lwa) at maximum output. Improves work site communications.



**BUILT TOUGH**

Big Blue Air Pak Deluxe Model shown.

**TRUE BLUE**  
5-YR WARRANTY

Welder/Generator/Air Compressor is warranted by Miller for 3 years, parts and labor. Engine is warranted by Deutz for 3 years.



Heavy-duty low-speed industrial turbocharged diesel engine provides ample power at high altitudes.

### Meter maintenance displays

- Fuel gauge
- Hour meter function
- Oil change interval
- High coolant temperature and low oil pressure shutdowns
- Low fuel shutdown — engine shuts down before system runs out of fuel, making restarts easy.

**Hot Start™** provides positive stick electrode starts to make it easy to start all types of electrodes.

**Arc-Drive™** makes welding easy. Automatically enhances Stick welding, especially on pipe, by focusing the arc and preventing the electrode from going out.

**Optional AC/DC/battery charge/jump-start** for AC TIG welding and 12 or 24 volt batteries. Simply select the battery voltage and connect cables to the separate battery output studs.

(High-frequency unit required for AC TIG.)

**MADE IN USA**  
APPLETON, WI



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An Illinois Tool Works Company  
1635 West Spencer Street  
Appleton, WI 54914 USA

Equipment Sales US and Canada  
Phone: 866-631-9030  
FAX: 800-637-2315  
International Phone: 920-735-4554  
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Web Site  
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# Miller 2000 Air Compressor Manual

**CO Houle**



## **Miller 2000 Air Compressor Manual:**

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