# Big 40 Diesel

## Diesel Engine-Driven Welder/Separator

# Ouick Specs

#### **Heavy Industrial** Applications

Petro Chemical Piping Structural Steel Work Maintenance and Repair

#### Processes

CC and CC/CV Models

Stick (SMAW) TIG (GTAW)

Air Carbon Arc (CAC-A)

**Cutting and Gouging** 

(Rated) 5/16 (7.9 mm) carbons (Capable) 3/8 (9.5 mm) carbons

Stud Welding

CC/CV Model Only

MING (GMANN) Flux Cored (FCAW) AC TIG (Deluxe Model)

#### **Butset Rance**

CC: DC Stick 55 - 500 A COZON: DC Stick 40 - 550 A AC TIG 15-375 A

DC/TIG 55 - 500 A DC/TRS 20 - 350 A MIG/FCAW 14-40 V

Congrutor Dutout Rated at 164 F (48 C)

5500 Watts Peak - 4000 Watts Continuous 15,000 Watts 3-Phase / 12,000 Watts 1-Phase

(Deluxe Model)

AccurRated - Not Inflated Generator Power

# COD)

# The Power of Blue:

AC TIG weld aluminum with deluxe model. The most AC weld output on any engine drive. (High-frequency unit required.)

Silenced — only 65 dB (90 Lwa) at idle. 73.8 dB at 23 ft (98.7 Lwa) maximum output. Improves work site communications.

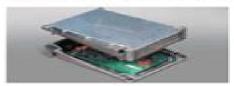
Automatic idle saves fuel and prolongs engine life along with reducing the sound level.

Quick and easy maintenance with single-side access to oil level check. oil fill, oil filter, fuel filter and air cleaner.

Enclosed base and case protects. internal components from corrosive environments and reduces sound levels.

Remote toolless oil drain that allows oil to be drained without getting under the engine and reduces the chance of oil spillage.

Hot Start" provides positive Stick electrode starts to make it easy to start all types of electrodes, and works great for bead tie-ins.



CC/CV Models: The Vault --- ultimate control board reliability. See page 4.





Welder/generator is warranted for 3 years, parts and labor. The CATERPILLAR engine is warranted for 2 years by CATERPILLAR.

### CAT support and service.

- NEW? Meter maintenance displays. Hour meter function.
- Oil change interval.
- · High coolant temperature and low oil pressure shutdowns
- Low fuel shutdown engine shuts downs before system runs out of fuel, making restarts easy.

Simplified control panel provides easy set-up with fewer controlsless training is required.

More welding amperage! 400 amps at 100% Duty Cycle 450 amps at 60% Duty Cycle 500 amps at 40% Duty Cycle

Engine gauges indicate engine oil pressure, and coolant temperature (standard on all models).

Arc-Drive makes welding easy. Automatically enhances Stick welding, especially on pipe, by focusing the arc and preventing the electrode from going out.

Standard GFCI receptacle required on most job sites to protect operators from electrical hazards.

CSA, IEC, and NEMA compliant for welders. Degree of protection provided by enclosure IP23.





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#### International Headquarters

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# **Miller Big 40 Parts Manual**

**LL Leslie** 

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