

Big 40[®] Diesel

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**Diesel Engine-Driven
Welder/Generator**



Quick Specs

Heavy Industrial Applications

Petro Chemical Piping
Structural Steel Work
Maintenance and Repair

Processes

CC and CC/CV Models
Stick (SMAW)
TIG (GTAW)
Air Carbon Arc (CAC-A)
Cutting and Gouging
(Rated) 5/16 (7.9 mm) carbons
(Capable) 3/8 (9.5 mm) carbons
Stud Welding
CC/CV Model Only
MIG (GMAW)
Flux Cored (FCAW)
AC TIG (Deluxe Model)

Output Range

CC: DC Stick 55–500 A DC/TIG 55–500 A
CC/CV: DC Stick 40–550 A DC/TIG 20–350 A
AC TIG 15–375 A MIG/FCAW 14–40 V

Generator Output Rated at 104°F (40°C)

5500 Watts Peak — 4000 Watts Continuous
15,000 Watts 3-Phase / 12,000 Watts 1-Phase
(Deluxe Model)

**Accu-Rated™—Not Inflated
Generator Power**

The Power of Blue.™

AC TIG weld aluminum with deluxe model. The most AC weld output on any engine drive. (High-frequency unit required.)

Silenced—only 65 dB (90 Lwa) at idle, 73.8 dB at 23 ft (98.7 Lwa) maximum output. Improves work site communications.

Automatic idle saves fuel and prolongs engine life along with reducing the sound level.

Quick and easy maintenance with single-side access to oil level check, oil fill, oil filter, fuel filter and air cleaner.

Enclosed base and case protects internal components from corrosive environments and reduces sound levels.

Remote toolless oil drain that allows oil to be drained without getting under the engine and reduces the chance of oil spillage.

Hot Start™ provides positive Stick electrode starts to make it easy to start all types of electrodes, and works great for bead tie-ins.



CC/CV Models: The Vault—ultimate control board reliability. See page 4.

BUILT TOUGH



CATERPILLAR industrial engine designed to operate over 10,000 hours before the first basic overhaul. Backed by worldwide CAT support and service.

Improved!
Maintenance Displays!

NEW! Meter maintenance displays.

- Hour meter function
- Oil change interval
- High coolant temperature and low oil pressure shutdowns
- Low fuel shutdown — engine shuts down before system runs out of fuel, making restarts easy.

Simplified control panel provides easy set-up with fewer controls—less training is required.

More welding amperage!

400 amps at 100% Duty Cycle
450 amps at 60% Duty Cycle
500 amps at 40% Duty Cycle

Engine gauges indicate engine oil pressure, and coolant temperature (standard on all models).

Arc-Drive makes welding easy. Automatically enhances Stick welding, especially on pipe, by focusing the arc and preventing the electrode from going out.

Standard GFCI receptacle required on most job sites to protect operators from electrical hazards.

CSA, IEC, and NEMA compliant for welders. Degree of protection provided by enclosure IP23.

TRUE BLUE

3-YR WARRANTY

Welder/generator is warranted for 3 years, parts and labor.
The CATERPILLAR engine is warranted for 2 years by CATERPILLAR.

MADE IN USA
APPLETON, WI



Miller Electric Mfg. Co.
An Illinois Tool Works Company
1635 West Spencer Street
Appleton, WI 54914 USA

International Headquarters
Phone: 920-735-4505
USA FAX: 920-735-4134
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Web Site
www.MillerWelds.com



Miller Big 40 Parts Manual

LL Leslie



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Miller Big 40 Parts Manual Introduction

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