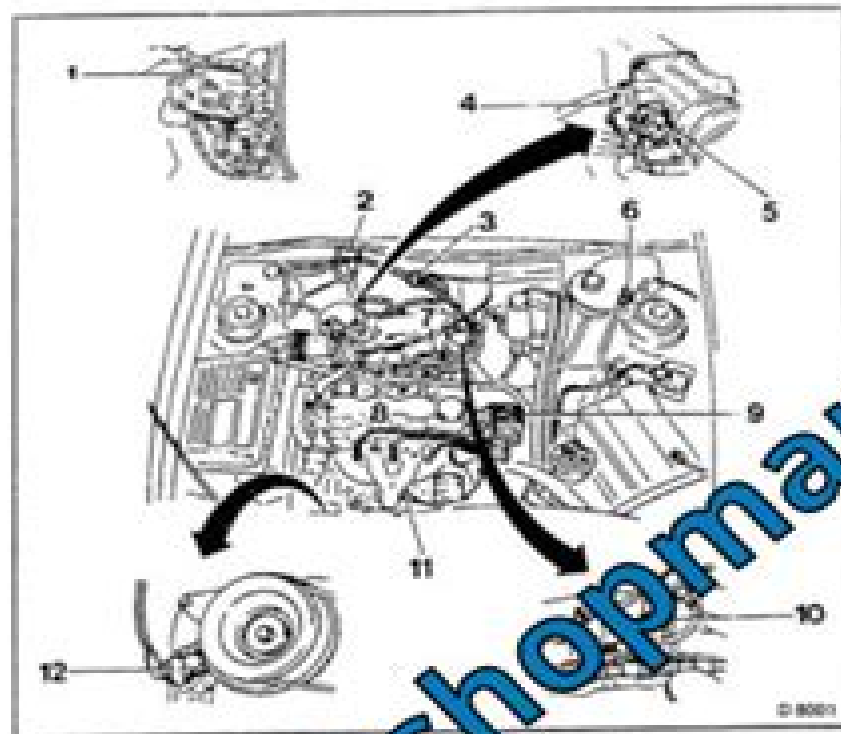


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Motronic M 1.5.4

1. Control unit.
2. Intake manifold pressure sensor.
3. Tank vent valve.
4. Throttle valve actuator motor.
5. Idle speed control motor.

6. Octane number plug.
7. Fuel pressure regulator.
8. Injection valves.
9. Dual spark ignition distributor.
10. Intake air temperature sensor.
11. C.O. Potentiometer.
12. Inductive pulse pick-up.

CLEAN

1. All sealing surfaces.
2. Bore holes in cylinder head bolts.
3. Check cylinder block and cylinder head for plane surfaces.

INSTALL, CONNECT

1. Cylinder head sealing — marking "OBSH/TOP" facing upwards — steering side of the engine.

INSTALL, CONNECT

1. Install cylinder head on cylinder block.
2. Install hydraulic valve lash adjuster, measure parts and rocker arm — MoS, check.
3. Insert camshaft housing — Sealing Compound Loctite 242.

NOTE:

1. Use new cylinder head bolts.
2. Screw in bolts until they rest on cones.

TORQUE — ANGLE METHOD

1. Cylinder head to cylinder block.
2. Tighten cylinder head bolts from inside outwards, in four stages in a spiral pattern — torque wrench and KM-470-B.

Engine	Torque	Further turn angle
1.4 / 1.6 L.	22 Nm	90° + 90° + 90°
1.8 / 2.0 L.	25 Nm	90° + 90° + 90°

*After test run, turn a further 30° + 15°



Fig. 80

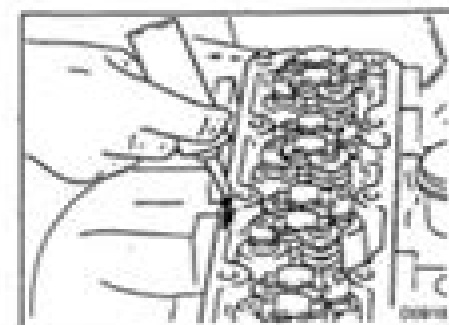


Fig. 81



Fig. 82

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M Lipman

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

Opel Astra F Brake Manual:

Reducing Braking Distance by Control of Semi-Active Suspension Tobias Niemz, 2014-04-11 Inhaltsangabe

Abstract This thesis presents a control algorithm for semi active suspensions to reduce the braking distance of passenger cars Active shock absorbers are controlled and used to influence the vertical dynamics during ABS controlled full braking In today s series cars the active shock absorbers are switched to a passive damping usually hard damping during ABS braking Several approaches to reduce oscillations of vertical dynamic tire forces are known implemented and some of them tested in non braking situations refer to Yi Val ek and Nouillant The approach presented in this paper goes a step further by connecting the vertical with the longitudinal dynamics To influence the vertical dynamics a switching control logic called MiniMax controller is used It is named after the fact that it changes only from soft to hard damping and vice versa A control quantity was identified that connects the vertical dynamics with the longitudinal dynamics the integral of dynamic wheel load The control algorithm is implemented in a compact class passenger car Simulations with a quarter car model have been undertaken as well as tests on a 4 post test rig driving tests with defined excitations like defined obstacles and test drives on a real road using a braking machine for reproducibility reasons It could be shown that it is possible to reduce the braking distance by affecting on the vertical dynamics of a passenger car in general The amount of reduction depends on the elevation profile of the chosen testing track and on the initial velocity On a road with an unevenness comparable to the one that is found on a typical German Autobahn a reduction of typically 1 2% compared to the best passive damping was achieved

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