

1. Remove running gear from carton.
2. Install the two 4" swivel wheels by placing the bolt of each one through the 1/2" diameter holes provided in the frame. Place lock washer (2A) and nut (2B) on bolt and use 3/4" wrench to tighten.
3. Place 3/4" flat washer (3A) on rear axle, place wheel (3B) on axle, place washer (3C) on axle, insert center pin (3D) through hole provided in axle. Spread pin to lock. Install other rear wheel using same procedure.
4. Place the welding power source on running gear with large wheels to the rear of the welding power source, align mounting holes in running gear with mounting holes in the welding power source base, insert one 1/4-20 x 1" (4) bolt through bottom of running gear and the welding power source. Place lock washer (4A) and nut (4B) on bolt several turns, but do not tighten.

Install the other three bolts in the same manner. When all bolts are installed, tighten the four nuts securely.

5. Use 3/8" wrench to remove screws (5A) and (5B) from top of the welding power source. Put handle (No. 5) in place as shown and replace the screws just removed through the handle into the welding power source. Tighten securely.
6. At rear of the welding power source two holes with weld nuts inside are provided for the attachment of the cylinder bracket (7). Use two 3/8-18 x 3/4" long cap screws (7A) to secure bracket to welder case, place flange down. Tighten securely.
7. Place gas cylinder in rack and lock in with safety chain (8). Cylinder must be secured at all times.

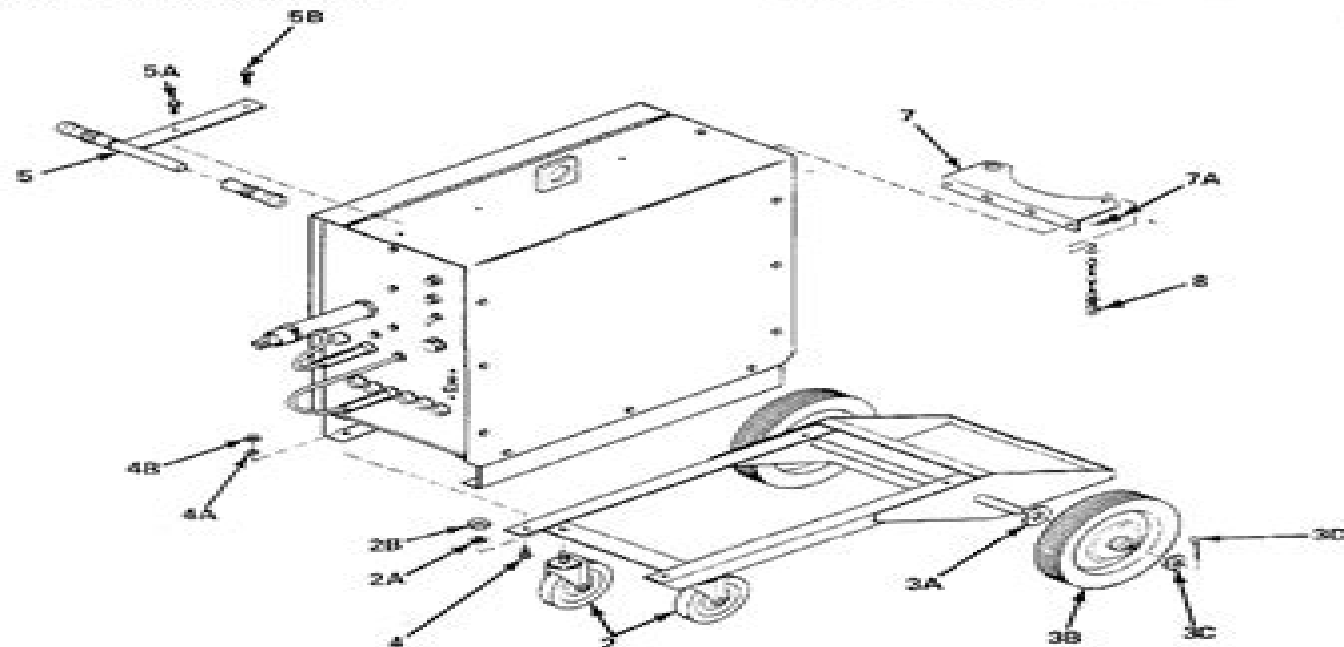


Figure 3-1. Installation of Running Gear

TD-040 873-1

### 3-2. LOCATION (Figure 3-2)

A good installation is essential if the welding power source is to provide satisfactory and dependable service. Proper operating temperatures are maintained by the air stream produced by the welding power source fan unit.

The welding power source should be located so that the air passage from the rear of the welding power source will not be restricted. Therefore the back of the welding power source should be away from a wall or other obstruction, a minimum of 12 inches.

The location should be such that a minimum amount of dust and dirt will be drawn into the air stream. Preventive maintenance consists of removing the wrapper from the welding power source and blowing out the dust accumulation inside the unit. For this reason it is desirable to locate the unit so that the wrapper can be removed without any difficulty. Four mounting holes are provided in the welding power source base for machines that require mounting.

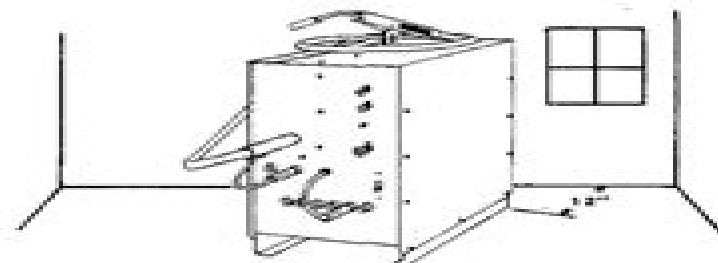


Figure 3-2. Location

TB-057 469-4A

# Millermatic 35 Manual

**Judd E. Hollander**



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