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Processes



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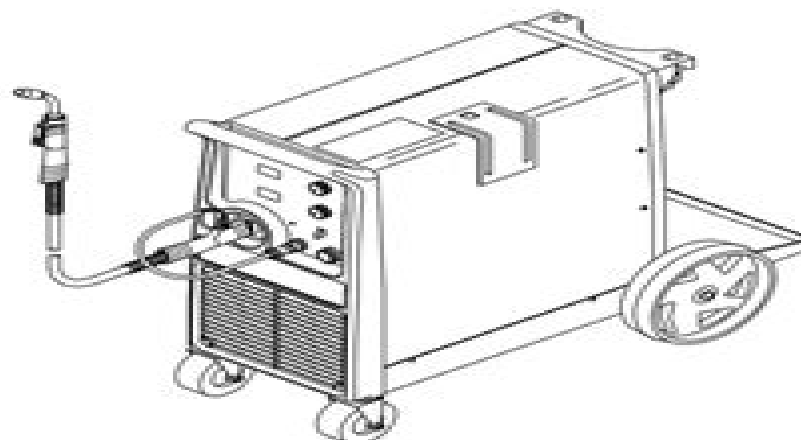
Flux Cored (FCAW) Welding

Description



Arc Welding Power Source
and Wire Feeder

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web dimension maximum deviation from flatness less than 25 inches 1 50 of the dimension 25 inches to 75 inches 1 2 inch maximum over 75 inches 1 150 of the dimension 2 in lieu of the values specified in astm a6 the maximum deviation below the specified depth shall be as follows for depths up to and including 36 inches 1 8 inch

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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l 4000 0 20 4000 l 6000 0 30 6000 l 8000 0 40 8000 l 10000 0 50 10000 l 15000 0 75 4 flatness flatness is measured as the maximum deviation from a horizontal flat surface

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