

SERVICE MANUAL



July 1981 FORM 500-2442
10/1/81 200

ALSO INCLUDES THESE OPTIONS:
MIG-12, MIG-15, MIG-18, MIG-20, MIG-25,
MIG-30, MIG-35, MIG-40, MIG-45, MIG-50,
MIG-55, MIG-60, MIG-65, MIG-70, MIG-75, MIG-80

Miller Electric Mfg. Co., Appleton, WI 54911

Model 200 and 200-100

| Model | Input Voltage (V) | Input Amperes (A) | Output Voltage (V) | Output Amperes (A) | Output Power (W) | Efficiency (%) | Weight (lb) | Dimensions (H x W x D in) |
|--------|-------------------|-------------------|--------------------|--------------------|------------------|----------------|-------------|---------------------------|
| MIG-12 | 115 | 12 | 12 | 12 | 144 | 85 | 15 | 18 x 18 x 18 |
| MIG-15 | 115 | 15 | 15 | 15 | 225 | 85 | 20 | 20 x 20 x 20 |
| MIG-18 | 115 | 18 | 18 | 18 | 324 | 85 | 25 | 22 x 22 x 22 |
| MIG-20 | 115 | 20 | 20 | 20 | 400 | 85 | 30 | 24 x 24 x 24 |
| MIG-25 | 115 | 25 | 25 | 25 | 625 | 85 | 35 | 26 x 26 x 26 |
| MIG-30 | 115 | 30 | 30 | 30 | 900 | 85 | 40 | 28 x 28 x 28 |
| MIG-35 | 115 | 35 | 35 | 35 | 1225 | 85 | 45 | 30 x 30 x 30 |
| MIG-40 | 115 | 40 | 40 | 40 | 1600 | 85 | 50 | 32 x 32 x 32 |
| MIG-45 | 115 | 45 | 45 | 45 | 2025 | 85 | 55 | 34 x 34 x 34 |
| MIG-50 | 115 | 50 | 50 | 50 | 2500 | 85 | 60 | 36 x 36 x 36 |
| MIG-55 | 115 | 55 | 55 | 55 | 3025 | 85 | 65 | 38 x 38 x 38 |
| MIG-60 | 115 | 60 | 60 | 60 | 3600 | 85 | 70 | 40 x 40 x 40 |
| MIG-65 | 115 | 65 | 65 | 65 | 4225 | 85 | 75 | 42 x 42 x 42 |
| MIG-70 | 115 | 70 | 70 | 70 | 4900 | 85 | 80 | 44 x 44 x 44 |
| MIG-75 | 115 | 75 | 75 | 75 | 5625 | 85 | 85 | 46 x 46 x 46 |
| MIG-80 | 115 | 80 | 80 | 80 | 6400 | 85 | 90 | 48 x 48 x 48 |

Specifications for Models Prior to 8/1/81 (2000000)

| Model | Input Voltage (V) | Input Amperes (A) | Output Voltage (V) | Output Amperes (A) | Output Power (W) | Efficiency (%) | Weight (lb) | Dimensions (H x W x D in) |
|--------|-------------------|-------------------|--------------------|--------------------|------------------|----------------|-------------|---------------------------|
| MIG-12 | 115 | 12 | 12 | 12 | 144 | 85 | 15 | 18 x 18 x 18 |
| MIG-15 | 115 | 15 | 15 | 15 | 225 | 85 | 20 | 20 x 20 x 20 |
| MIG-18 | 115 | 18 | 18 | 18 | 324 | 85 | 25 | 22 x 22 x 22 |
| MIG-20 | 115 | 20 | 20 | 20 | 400 | 85 | 30 | 24 x 24 x 24 |
| MIG-25 | 115 | 25 | 25 | 25 | 625 | 85 | 35 | 26 x 26 x 26 |
| MIG-30 | 115 | 30 | 30 | 30 | 900 | 85 | 40 | 28 x 28 x 28 |
| MIG-35 | 115 | 35 | 35 | 35 | 1225 | 85 | 45 | 30 x 30 x 30 |
| MIG-40 | 115 | 40 | 40 | 40 | 1600 | 85 | 50 | 32 x 32 x 32 |
| MIG-45 | 115 | 45 | 45 | 45 | 2025 | 85 | 55 | 34 x 34 x 34 |
| MIG-50 | 115 | 50 | 50 | 50 | 2500 | 85 | 60 | 36 x 36 x 36 |
| MIG-55 | 115 | 55 | 55 | 55 | 3025 | 85 | 65 | 38 x 38 x 38 |
| MIG-60 | 115 | 60 | 60 | 60 | 3600 | 85 | 70 | 40 x 40 x 40 |
| MIG-65 | 115 | 65 | 65 | 65 | 4225 | 85 | 75 | 42 x 42 x 42 |
| MIG-70 | 115 | 70 | 70 | 70 | 4900 | 85 | 80 | 44 x 44 x 44 |
| MIG-75 | 115 | 75 | 75 | 75 | 5625 | 85 | 85 | 46 x 46 x 46 |
| MIG-80 | 115 | 80 | 80 | 80 | 6400 | 85 | 90 | 48 x 48 x 48 |

Specifications for Models Effective With 8/1/81 (2000000)

| Model | Input Voltage (V) | Input Amperes (A) | Output Voltage (V) | Output Amperes (A) | Output Power (W) | Efficiency (%) | Weight (lb) | Dimensions (H x W x D in) |
|--------|-------------------|-------------------|--------------------|--------------------|------------------|----------------|-------------|---------------------------|
| MIG-12 | 115 | 12 | 12 | 12 | 144 | 85 | 15 | 18 x 18 x 18 |
| MIG-15 | 115 | 15 | 15 | 15 | 225 | 85 | 20 | 20 x 20 x 20 |
| MIG-18 | 115 | 18 | 18 | 18 | 324 | 85 | 25 | 22 x 22 x 22 |
| MIG-20 | 115 | 20 | 20 | 20 | 400 | 85 | 30 | 24 x 24 x 24 |
| MIG-25 | 115 | 25 | 25 | 25 | 625 | 85 | 35 | 26 x 26 x 26 |
| MIG-30 | 115 | 30 | 30 | 30 | 900 | 85 | 40 | 28 x 28 x 28 |
| MIG-35 | 115 | 35 | 35 | 35 | 1225 | 85 | 45 | 30 x 30 x 30 |
| MIG-40 | 115 | 40 | 40 | 40 | 1600 | 85 | 50 | 32 x 32 x 32 |
| MIG-45 | 115 | 45 | 45 | 45 | 2025 | 85 | 55 | 34 x 34 x 34 |
| MIG-50 | 115 | 50 | 50 | 50 | 2500 | 85 | 60 | 36 x 36 x 36 |
| MIG-55 | 115 | 55 | 55 | 55 | 3025 | 85 | 65 | 38 x 38 x 38 |
| MIG-60 | 115 | 60 | 60 | 60 | 3600 | 85 | 70 | 40 x 40 x 40 |
| MIG-65 | 115 | 65 | 65 | 65 | 4225 | 85 | 75 | 42 x 42 x 42 |
| MIG-70 | 115 | 70 | 70 | 70 | 4900 | 85 | 80 | 44 x 44 x 44 |
| MIG-75 | 115 | 75 | 75 | 75 | 5625 | 85 | 85 | 46 x 46 x 46 |
| MIG-80 | 115 | 80 | 80 | 80 | 6400 | 85 | 90 | 48 x 48 x 48 |

Using Data for Load for Models Prior to 8/1/81 (2000000)

Table is for use with 8/1/81 (2000000)

NOTE: The output voltage is regulated by the power source. The output current is regulated by the power source. The output power is regulated by the power source. The output efficiency is regulated by the power source. The output weight is regulated by the power source. The output dimensions are regulated by the power source.

| Model | Input Voltage (V) | Input Amperes (A) | Output Voltage (V) | Output Amperes (A) | Output Power (W) | Efficiency (%) | Weight (lb) | Dimensions (H x W x D in) |
|--------|-------------------|-------------------|--------------------|--------------------|------------------|----------------|-------------|---------------------------|
| MIG-12 | 115 | 12 | 12 | 12 | 144 | 85 | 15 | 18 x 18 x 18 |
| MIG-15 | 115 | 15 | 15 | 15 | 225 | 85 | 20 | 20 x 20 x 20 |
| MIG-18 | 115 | 18 | 18 | 18 | 324 | 85 | 25 | 22 x 22 x 22 |
| MIG-20 | 115 | 20 | 20 | 20 | 400 | 85 | 30 | 24 x 24 x 24 |
| MIG-25 | 115 | 25 | 25 | 25 | 625 | 85 | 35 | 26 x 26 x 26 |
| MIG-30 | 115 | 30 | 30 | 30 | 900 | 85 | 40 | 28 x 28 x 28 |
| MIG-35 | 115 | 35 | 35 | 35 | 1225 | 85 | 45 | 30 x 30 x 30 |
| MIG-40 | 115 | 40 | 40 | 40 | 1600 | 85 | 50 | 32 x 32 x 32 |
| MIG-45 | 115 | 45 | 45 | 45 | 2025 | 85 | 55 | 34 x 34 x 34 |
| MIG-50 | 115 | 50 | 50 | 50 | 2500 | 85 | 60 | 36 x 36 x 36 |
| MIG-55 | 115 | 55 | 55 | 55 | 3025 | 85 | 65 | 38 x 38 x 38 |
| MIG-60 | 115 | 60 | 60 | 60 | 3600 | 85 | 70 | 40 x 40 x 40 |
| MIG-65 | 115 | 65 | 65 | 65 | 4225 | 85 | 75 | 42 x 42 x 42 |
| MIG-70 | 115 | 70 | 70 | 70 | 4900 | 85 | 80 | 44 x 44 x 44 |
| MIG-75 | 115 | 75 | 75 | 75 | 5625 | 85 | 85 | 46 x 46 x 46 |
| MIG-80 | 115 | 80 | 80 | 80 | 6400 | 85 | 90 | 48 x 48 x 48 |

Using Data for Load for Models Effective With 8/1/81 (2000000)



February 1981 Form 500-2442

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330P 330A/BP 330A/B/SP
340P 340A/BP 340A/B/SP
360P 360A/BP 360A/B/SP

Effective With Serial No. F101340



SERVICE PARTS MANUAL

WARNING

Read and understand all instructions before using this equipment. Failure to follow instructions may result in death or serious injury.

• Do not use this equipment in wet or damp locations. Do not use this equipment in the presence of flammable or explosive materials.

• Do not use this equipment in the presence of oxygen or other gases that may be flammable or explosive.

• Do not use this equipment in the presence of high voltage or other electrical hazards.

• Do not use this equipment in the presence of fire or other hazards.

• Use only genuine Miller parts and accessories.

• Use Miller Safety Glasses (Part No. 100-0000) when working with this equipment.

For more information, contact your Miller distributor or Miller Electric Mfg. Co., Appleton, WI 54911.

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M Walker



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