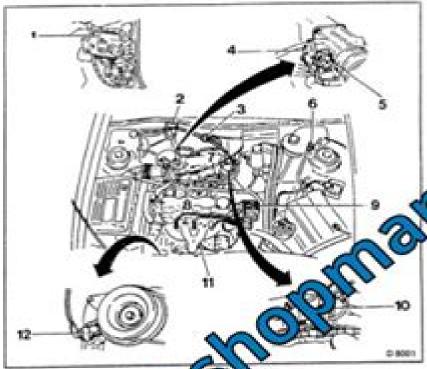
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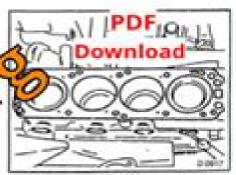


CLEAN

- 1. All existing surfaces.
- 2. Sore holes in cylinder head bolts.
- 3. Check cylinder block and cylinder head for plane surface.

INSTALL CONNECT

1. Cylinder head dealing - marking OBENITOP' facing opwards a ensuring side of the angion.



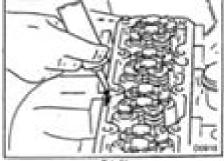
Phys. 80

head on mylinder block. chesida verse tests adjusted. ure parts and rucker arm -- MoS.,

losen panetalt housing - Sealing Compound Lockton 242

NOTE

- 1. Use new primiter head boils.
- 2. Screw in boils until they rest on sover.



TORQUE - ANGLE METHOD

- 1. Cylinder head to cylinder block.
- 2. Tighten cylinder head botts from inside outwants, in four stages in a spiral pattern - torque wrench and KM 475 8.

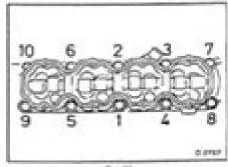
Torque : Forther torn angle 1.4 (1.5 Lp. 55 Nov. 60" + 60" + 50" 1 1,8 / 2,0 Lm. 26 Nov. 60" + 60" + 60"*

"After test run, furn a further 30" + 15".

Motronic M 1.5.4

- 1. Control unit.
- 2. Incake manifold pres
- 3. Tack yest valve.
- 4. Throattle walls 5. Mile scored

- 6. Octane number plug. Fuel pressure regulator.
- 8. Injuiction valves.
- 9. Dual spark ignition distributor.
- 10. Incake air temperature sensor.
- 11. C.O. Potentiometer.
- 12. Inductive pulse pick-up.



Co. No.

Opel Astra 1997 Service Manual

Steve Rendle

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