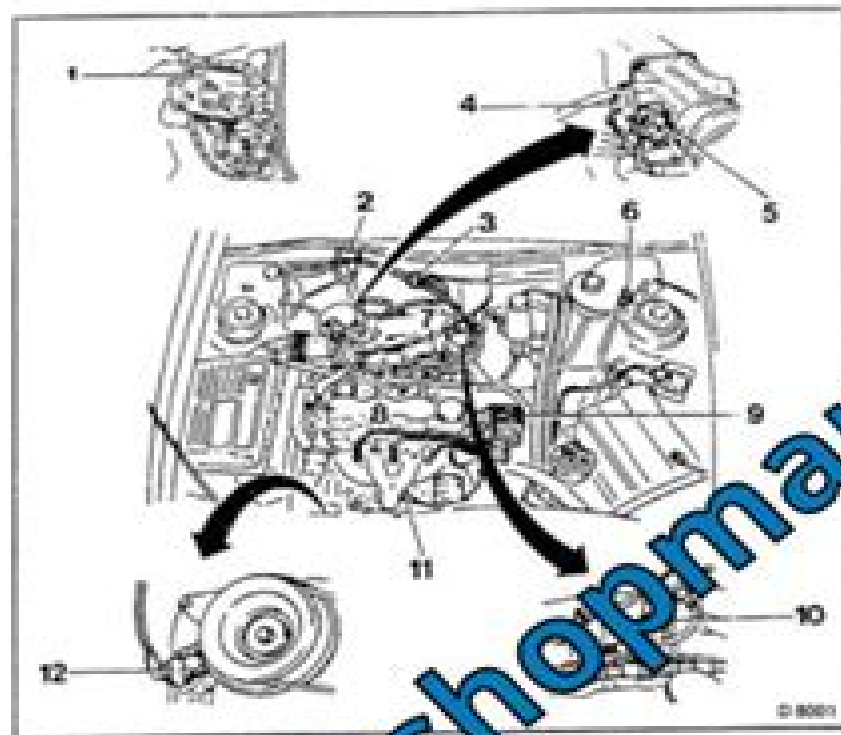


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Motronic M 1.5.4

1. Control unit.
2. Intake manifold pressure sensor.
3. Tank vent valve.
4. Throttle valve.
5. Idle speed control motor.

6. Octane number plug.
7. Fuel pressure regulator.
8. Injection valves.
9. Dual spark ignition distributor.
10. Intake air temperature sensor.
11. C.O. Potentiometer.
12. Inductive pulse pick-up.

CLEAN

1. All sealing surfaces.
2. Bore holes in cylinder head bolts.
3. Check cylinder block and cylinder head for plane surfaces.

INSTALL, CONNECT

1. Cylinder head sealing — marking "OBSH/TOP" facing upwards steering side of the engine.

INSTALL, CONNECT

1. Install cylinder head on cylinder block.
2. Adjust hydraulic valve lash adjuster.
3. Secure parts and rocker arm — MoS, screw.
4. Insert camshaft housing — Sealing Compound Loctite 242.

NOTE:

1. Use new cylinder head bolts.
2. Screw in bolts until they rest on cones.

TORQUE — ANGLE METHOD

1. Cylinder head to cylinder block.
2. Tighten cylinder head bolts from inside outwards, in four stages in a spiral pattern — torque wrench and KM-470-B.

Engine	Torque	Further turn angle
1.4 / 1.6 L ₄	22 Nm	90° + 90° + 90°
1.8 / 2.0 L ₄	25 Nm	90° + 90° + 90°

*After test run, turn a further 30° + 15°



Fig. 80

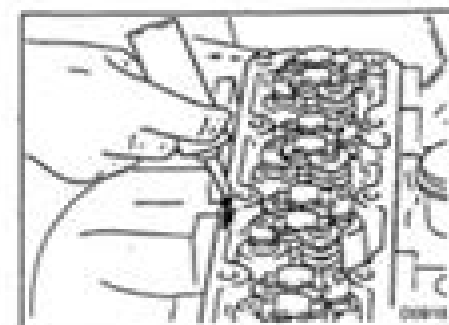


Fig. 81

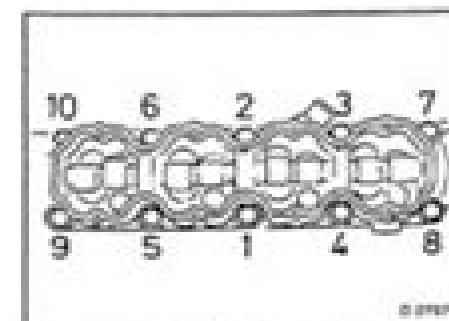


Fig. 82

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 - The Rise of Digital Reading Opel Astra 1997 Computer Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Opel Astra 1997 Computer Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
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 - Popular eBook Platforms
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 - User-Friendly Interface
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 - Personalized Recommendations
 - Opel Astra 1997 Computer Repair Manual User Reviews and Ratings
 - Opel Astra 1997 Computer Repair Manual and Bestseller Lists
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- Opel Astra 1997 Computer Repair Manual Budget-Friendly Options
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 - Opel Astra 1997 Computer Repair Manual Enhanced eBook Features
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 - Interactive Elements Opel Astra 1997 Computer Repair Manual
- 8. Staying Engaged with Opel Astra 1997 Computer Repair Manual
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 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Opel Astra 1997 Computer Repair Manual
- 9. Balancing eBooks and Physical Books Opel Astra 1997 Computer Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Opel Astra 1997 Computer Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Opel Astra 1997 Computer Repair Manual
 - Setting Reading Goals Opel Astra 1997 Computer Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Opel Astra 1997 Computer Repair Manual
 - Fact-Checking eBook Content of Opel Astra 1997 Computer Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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- Interactive and Gamified eBooks

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