

Opel Astra 1992-1998 Workshop Manual



Motronic M 1.5.4

1. Control unit.
2. Intake manifold pressure sensor.
3. Tank vent valve.
4. Throttle valve.
5. Idle speed control motor.

6. Octane number plug.
7. Fuel pressure regulator.
8. Injection valves.
9. Dual spark ignition distributor.
10. Intake air temperature sensor.
11. C.O. Potentiometer.
12. Inductive pulse pick-up.

CLEAN

1. All sealing surfaces.
2. Bore holes in cylinder head bolts.
3. Check cylinder block and cylinder head for plane surfaces.

INSTALL, CONNECT

1. Cylinder head sealing — marking "OBSH/TOP" facing upwards — steering side of the engine.

INSTALL, CONNECT

1. Install cylinder head on cylinder block.
2. Adjust hydraulic valve lash adjuster, measure parts and rocker arm — MoS, check.
3. Insert camshaft housing — Sealing Compound Loctite 242.

NOTE:

1. Use new cylinder head bolts.
2. Screw in bolts until they rest on cones.

TORQUE — ANGLE METHOD

1. Cylinder head to cylinder block.
2. Tighten cylinder head bolts from inside outwards, in four stages in a spiral pattern — torque wrench and KM-470-B.

Engine	Torque	Further turn angle
1.4 / 1.6 L ₄	22 Nm	60° + 60° + 90°
1.8 / 2.0 L ₄	25 Nm	60° + 60° + 90°

*After test run, turn a further 30° + 15°



Fig. 80



Fig. 81



Fig. 82

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VM Jensen



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Whitaker's Cumulative Book List ,1985 **The Mirror** Margaret Safo (Mrs.),2006-12-16 *British Books in Print* ,1979
Country Life ,1980-08 **Motor Cycling and Motoring** ,1984 **Opel Astra** Steve Rendle,1996 **Vauxhall Opel Astra Petrol Service & Repair Manual** John S. Mead,2008 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Vauxhall/Opel Astra Diesel (04-07)** John S. Mead,2008 Hatchback Sport Hatch Estate with turbo diesel engines inc special limited editions Does NOT cover TwinTop models or Easytronic transmission Diesel 1 3 litre 1248cc 1 7 litre 1686cc 1 9 litre 1910cc **Opel Astra** Steve Rendle,1996
Vauxhall Opel/Astra John S. Mead,2013 This title covers Vauxhaull Opel Astra hatchback and estate models 1 4 and 1 6 litre petrol engines and 1 3 1 7 and 2 0 litre diesel engines **Opel Astra and Zafira (Swedish) Service and Repair Manual** Haynes,2014-11-27 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Vauxhall/Opel Astra and Zafira Petrol Service and Repair Manual** ,2014-07 Covering all aspects of maintenance repair and routine servicing tasks this guide to the Vauxhall Opel Astra and Zafira features technical information and specifications for petrol cars built between 1998 and 2004 **Vauxhall/Opel Astra and Zafira Owner's Workshop Manual** ,2015-08 *Vauxhall/Opel Astra Service and Repair Manual* Haynes Publishing,John S. Mead,2015
Vauxhall/Opel Astra and Zafira Diesel Service and Repair Manual Martynnn Randall,A.K. Legg,2005-03 Astra Hatchback Saloon Estate and Zafira MPV inc special limited editions Does NOT cover automatic transmission variants or new range introduced May 2004 Diesel 1 7 litre 1686 1700cc 2 0 litre 1995cc turbo diesel Does NOT cover 1 7 litre CDTi common rail engines **Vauxhall Astra and Zafira (petrol)** A. K. Legg,Martynnn Randall,2001 *Vauxhall Astra Owners Workshop Manual* Peter G. Strasman,1984 Vauxhall Astra Owners Workshop Manual P. G. Strasman,1982-01-01 *Astra & Belmont* Andrew MacQuillan,Lindsay Porter,1995 *Opel Astra 860072 Gt1749mv Turbocharger Rebuild and Repair Guide* Brian Smothers,2014-11-24 This shop manual covers the proper disassembly inspection rework assembly and installation of the 860072 turbocharger including the variable vane system found on the Opel Astra diesel cars Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your 860072 turbocharger is easy and cost effective if you know how

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