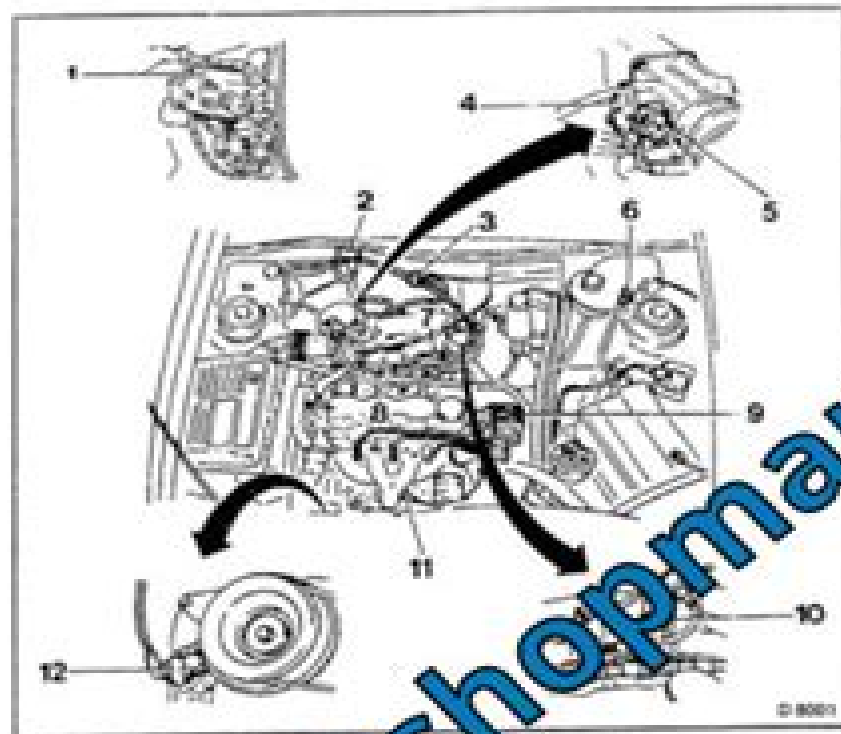


# Opel Astra 1992-1998 Workshop Manual



## Motronic M 1.5.4

1. Control unit.
2. Intake manifold pressure sensor.
3. Tank vent valve.
4. Throttle valve.
5. Idle speed control motor.

6. Octane number plug.
7. Fuel pressure regulator.
8. Injection valves.
9. Dual spark ignition distributor.
10. Intake air temperature sensor.
11. C.O. Potentiometer.
12. Inductive pulse pick-up.

### CLEAN

1. All sealing surfaces.
2. Bore holes in cylinder head bolts.
3. Check cylinder block and cylinder head for plane surfaces.

### INSTALL, CONNECT

1. Cylinder head sealing — marking "OBSH/TOP" facing upwards steering side of the engine.

### INSTALL, CONNECT

1. Mount cylinder head on cylinder block.
2. Adjust hydraulic valve lash adjuster.
3. Secure parts and rocker arm — MoS, screw.
4. Insert camshaft housing — Sealing Compound Loctite 242.

### NOTE:

1. Use new cylinder head bolts.
2. Screw in bolts until they rest on cones.

### TORQUE — ANGLE METHOD

1. Cylinder head to cylinder block.
2. Tighten cylinder head bolts from inside outwards, in four stages in a spiral pattern — torque wrench and 90°-45°-0.

Engine	Torque	Further turn angle
1.4 / 1.6 L <sub>4</sub>	22 Nm	90° + 90° + 90°
1.8 / 2.0 L <sub>4</sub>	25 Nm	90° + 90° + 90°

\*After test run, turn a further 30° + 15°



Fig. 80

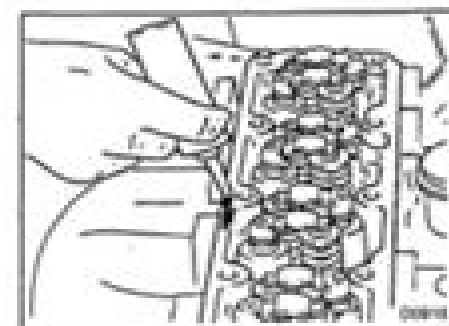


Fig. 81



Fig. 82

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# Opel Astra F 1992 Service Manual

**R. M. Jex**



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In a global inundated with screens and the cacophony of instantaneous interaction, the profound power and emotional resonance of verbal artistry usually fade into obscurity, eclipsed by the constant assault of sound and distractions. However, located within the lyrical pages of **Opel Astra F 1992 Service Manual**, a captivating work of fictional splendor that pulses with raw emotions, lies an memorable trip waiting to be embarked upon. Written by way of a virtuoso wordsmith, that magical opus manuals visitors on a psychological odyssey, lightly exposing the latent potential and profound influence embedded within the delicate internet of language. Within the heart-wrenching expanse of the evocative analysis, we shall embark upon an introspective exploration of the book is key subjects, dissect their charming writing fashion, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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