

GROUP IV - SECTION A - PART 4

# **PART 4—MANUAL AND POWER STEERING GEAR HOUSING—MF AND TO 35 TRACTORS**

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## **DESCRIPTION**

The 35 Tractor uses a screw and recirculating ball-nut type steering gear with two pinion shafts which control the steering linkage. The nut is supported on the groove steering shaft by recirculating ball bearings which move the nut vertically when the shaft is turned. Teeth are cut in the upper side of the nut and is engaged in the left pinion shaft gear, which in turn is engaged with the right pinion shaft gear. See Fig. 1.

## **REMOVING MANUAL STEERING HOUSING**

The steering gear housing and instrument panel can be removed as an assembly by the following procedures:

1. Tip the hood assembly forward and drain the cooling system.
2. Disconnect heat sending unit, wires and starter motor cable.
3. Disconnect tractorometer cable, choke rod and oil gauge line. (On Diesel models, disconnect tractorometer cable, fuel shut-off rod and throttle control rod.)
4. Remove air cleaser hose, shut off fuel and remove fuel line.

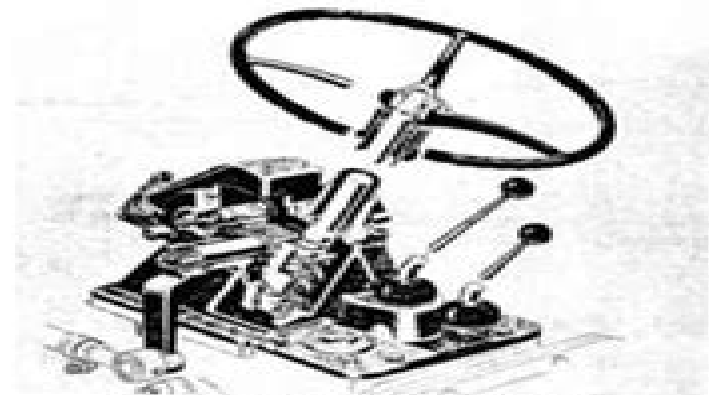


Fig. 1 — 35 Manual Steering Gear Assembly

5. Remove mounting bolts at rear of fuel tank and block-up between tank and rocker arm cover.
6. Remove battery and disconnect drag links from steering arms.
7. Remove bolt securing housing to transmission case also bolt at rear of engine block and lift steering housing assembly from tractor.

# Mf 202 Industrial Repair Manual

**Zhe Xu**



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