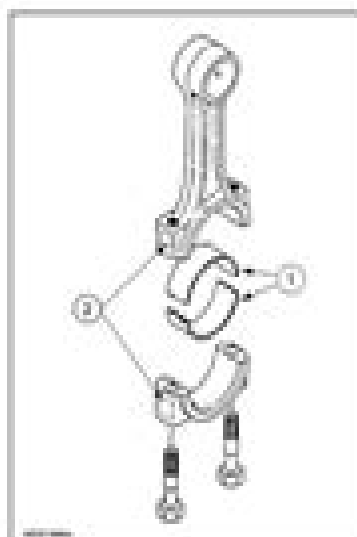


### 5. Checking the connecting rod pin bearing contact.

Mark a sign with blue ink on the upper surface of the connecting rod pin bearing (1). Assemble the bearing in the connecting rod and tighten the bolt on the crankshaft to the preset torque (see page 10) to check the bearing contact. If the blue contact surface occupies 70% or more of the total surface, the connecting rod pin bearing contact is acceptable.



100

### 6. Assembling the piston and the connecting rod.

Assemble the piston with the connecting rod, with the mark (2, fig. 100) punched on the connecting rod head facing towards the fuel injection pump. Assemble the piston so that the combustion chamber recess (and the D.I. mark) are on the injection pump side (L.P.) as seen from above.



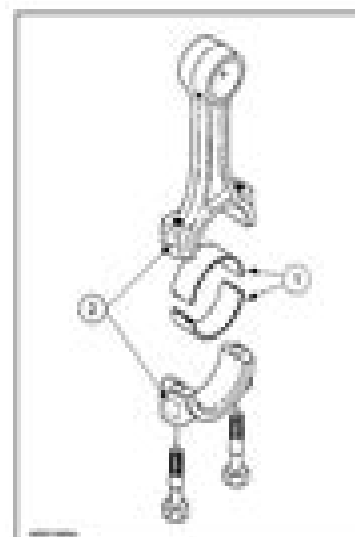
100

Key  
L.C. = Crankshaft side  
L.P. = Injection pump side  
M.V. = Harmonic balancer  
D.I. = Inlet

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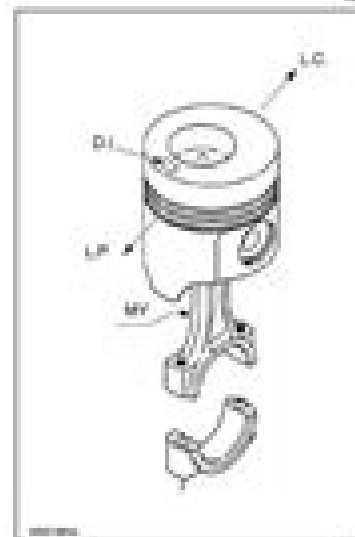
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