

7-12-3 Inspecting

A. Cork and Steel plate

When the clutch plates become worn or warped, the clutch will slip even if the clutch adjustment is correct. Measure the thickness and warp of each cork plate and steel plate with calipers and feeler gauge.

	Part name	Standard	Limit
Thickness	Cork plate	3.0mm(0.118in)	2.8mm(0.110in)
	Steel plate	1.6mm(0.063in)	1.5mm(0.059in)
Warpage	Cork plate	Under 0.4mm (0.016in)	0.4mm(0.016in)
	Steel plate	Under 0.1mm (0.0039in)	0.1mm(0.0039in)

B. Clutch housing

B-1. Backlash between primary pinion and primary gear

Excessively large or small backlash between the primary gear and primary pinion causes abnormal noise.

Be sure to set the feeler of the dial gauge along the tangential line and turn the clutch housing by hand. There is another method to measure the backlash.

Insert the end of a piece of fuse wire or a small piece of soft metal such as aluminum between the gear and pinion and turn the gear. Measure the thickness of the pressed part with a micrometer. When the backlash exceeds limit, adjust the backlash to the standard by replacing the primary pinion or clutch housing complete.

	Standard	Limit
Backlash	0.025-0.07mm (0.00098-0.0027in)	0.15 mm (0.0059 in)

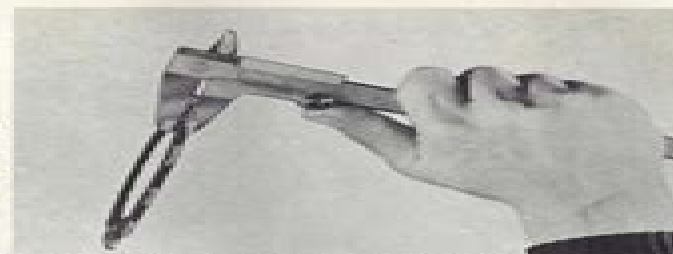


Fig. 7-12-8 Measuring cork plate thickness



Fig. 7-12-9 Checking steel plate warpage

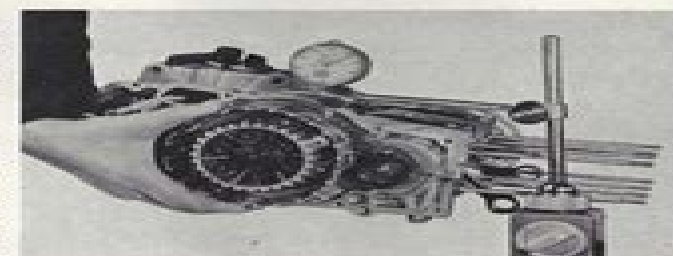


Fig. 7-12-10 Measuring backlash with dial gauge



Fig. 7-12-11 Measuring backlash with fuse wire

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