Hisari Shirehby (UL/CISA)

The exhaust shields must be properly installed to maintain compartment temperatures within the limits specified by the following regulations:

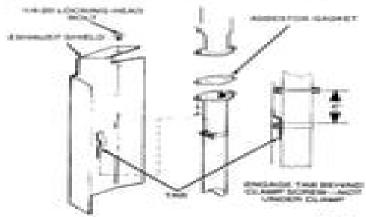
ANGURNIA EGG-1-1906

CAL SEMBARGE START

CSA Building root

Follow the disassembly and reassembly recommendations to avoid damage and ensure safe consulton.

Disassambly: Flamove the 1.18 inch locking head both that secures the top of the disengine should to the exhaust manifold should. Remove the downpipe should by pulling it upward and outward until the tab case Figure 3) is disangaged from the clamp screw. Remove the three 1.14 inch locking head both that secure the exhaust manifold sheet to the mounting brackets and scroll and tits off the manifold sheet had sheet from the disasser to the manifold sheet and scroll and tits off the manifold sheet sheet and heat sheet disasser to be left attached unless complete disasserably is required.



PRINCIPLE IS EXPLAINED BROKEN TAKE ENGLISHMENT

Assembly: Secure the exhaust manifold shield to the mounting brackets and soroll using three U4 Inch locking head botts. Install the downpipe shield by engaging the tab (on inside of shield) befund the clamp sorew on the downpipe. The clamp screw must be positioned on the outside of the downpipe as shown in frome 3.

CAUTION Installing the stowerpipe shield clamp incorrectly will cause stowerpipe but to break off due to elbraton. Place lab behind clamp some and not under clamp.

Secure the top of the sheep by installing the top 1/4 outs locking bott in the exhaust manifold sheet. If the downpipe shield is locke, adjust the clamp higher up on the downpipe as shown in Figure 2 and lighter securely. Recheck and lighter any locke botts.

WEENING To prevent overheating of compartment walls and the possibility of fire, all schools shielding supplied with unit must be properly installed.

Exhaust Pipe And Multier

The exhaust system consists of the exhaust manifold, akhaust downgope, multier, spark amenter, and talipipe. Closer models might have a separate spark arrester. However, on most models. the sperk arrester will be integral with the multier. When service is necessary, disasternible and reassemble as specified in the following sections.

Disassembly: Remove heat shields as described in the previous section and then previous as indicated.

- Loosen multier clamp and support hanger clamp(s) and remove the multier and fallpipe assembly (see Figure 2).
- Loosen the exhaust downgipe flange botts and remove the downgipe and asterdos flange pasket.
 Some models may have a clamp-connection inshead of a flange.
- Loosen the four exhaust manifold botts and remove the exhaust manifold and here manifold passets.

Assembly: Obtain the required replacement parts and proceed as indicated.

- Install the exhaust manifold using new gaskets.
 Tighten the four exhaust manifold screws to the specified longue.
- Secure the exhaust downpipe to the exhaust maniloid using 5/16-18 botts, lock washers, and huts. Use a new abestos gasket between the exhaust manifold flanges to prevent leasts and lighter securety. Do not use scaler on the gasket.
- Altach the inlet of the multier to the downpipe using a 1-5/6 inch automotive type U-bot clamp CMLY (see Figure 4) and tighter securely. If downpipe must be shortened, out two 1/2 inch slots in the end of the downpipe after shortening.
- If replacing the original tallpipe, refer to the following guidelines for selecting and locating the tallpipe.

WARrence. Inheletter of ashaust gases might result in severe personal injury or death. Exhaust gases might enter the coach interior if the tellpipe is damaged, missing, or improperly installed. Follow the recommended achieved system replacement proceedures to ansure safe operation.

Onan Bfa Service Manual

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