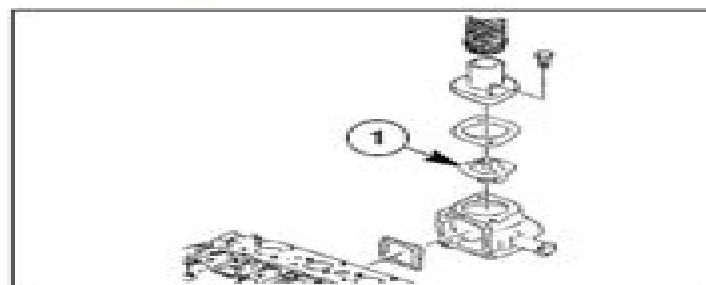


Op. 10 402

**THERMOSTAT**

The thermostat, 1, is located between the coolant outlet on the engine and the radiator. In this position the thermostat is able to sense the coolant temperature in the engine and regulate the flow of coolant to the radiator. When the engine is cold, only a small amount of coolant flows to the radiator through the thermostat bypass. As the engine warms up, the thermostat opens to allow sufficient coolant flow to the radiator to maintain a constant engine temperature.

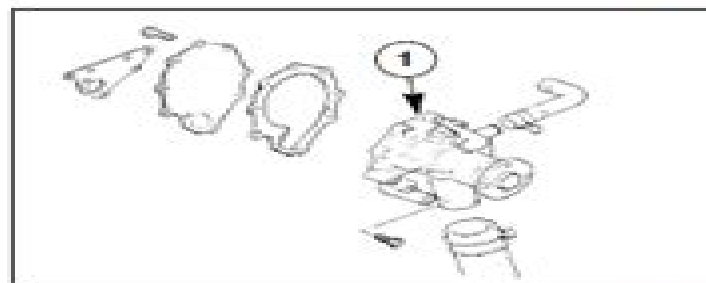


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Op. 10 402

**WATER PUMP**

The water pump, 1, is an impeller attached to a shaft which is belt driven by the engine crankshaft. The impeller circulates water by centrifugal force. Coolant entering the pump housing from the radiator through the lower hose is thrown outward against the housing with sufficient force to cause a circulating action.



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Op. 10 414

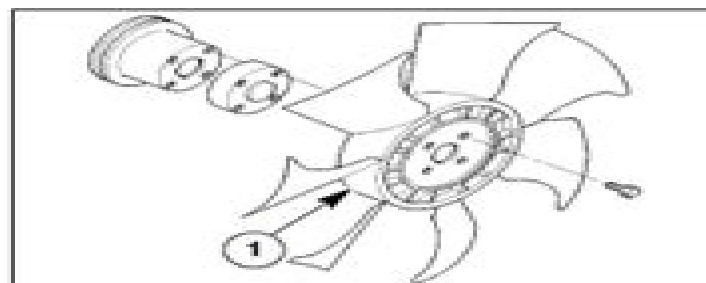
**COOLING FAN**

A six-blade cooling fan, 1, is belt driven by the engine crankshaft and is mounted on the water pump shaft. The cooling fan is positioned behind the radiator to draw air over the radiator cooling fins. To increase and concentrate the volume of air flowing through the radiator, a shroud is positioned around the fan.

An eight blade fan is used on:

TC48DA - On or Above Pin #HV11312

TC55DA - On or Above Pin #HX12681



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