

**Cam nose height**

- Use micrometer to measure cam nose height.  

Standard value (mm)	
Intake	40.58
Exhaust	40.28
Wear out limit value (mm)	
Intake	0.05
Exhaust	0.05
- If the value is over the limit replace the cam shaft.

**Cam shaft oil clearance**

(Cam journal external diameter)

- Use micrometer to measure cam journal external diameter.  

Standard value (mm)	$\Phi 27.935 \sim \Phi 27.955$
---------------------	--------------------------------

(Cam bracket internal diameter)

- Tighten cam bracket bolt to specified torque.
- Use inside micrometer to measure.  

Standard value (mm)	$\Phi 28.000 \sim \Phi 28.021$
---------------------	--------------------------------

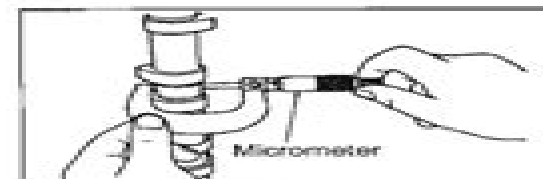
(Cam shaft oil clearance) =

(Cam bracket internal diameter) -

(Cam journal external diameter)

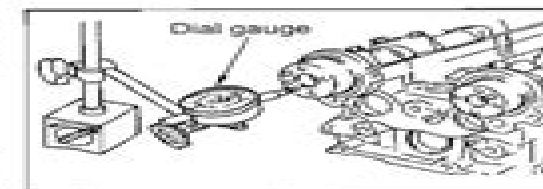
Standard value (mm)  $\Phi 0.045 \sim \Phi 0.086$ 

- If the value is not within standard value, replace cylinder head ASSY or cam shaft.

**Cam shaft end play**

- Set a dial gauge to the front end of the cam shaft in thrust direction. Move the cam shaft forwards and backwards and read the dial gauge run-out measurement.  

Standard value (mm)	0.060~0.110
---------------------	-------------
- If the value is not within standard value, replace the cam shaft. Re-measure and if the value is still not at standard value, also replace the cylinder head.

**Valve lifter clearance**

(Valve lifter external diameter)

- Use micrometer to measure hydraulic valve lifter external diameter.  

Standard value (mm)	$\Phi 30.955 \sim 30.965$
---------------------	---------------------------

(Valve lifter internal diameter)

- Use inside micrometer to measure hydraulic valve lifter internal diameter.  

Standard value (mm)	$\Phi 31.000 \sim 31.020$
---------------------	---------------------------

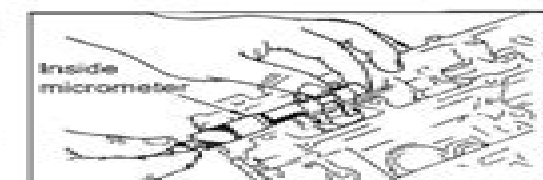
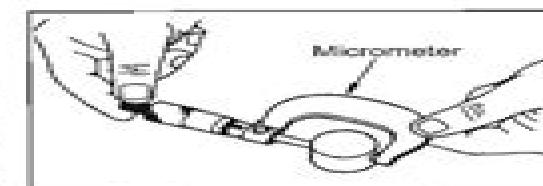
(Valve lifter clearance) =

(Hydraulic valve lifter internal diameter) -

(Hydraulic valve lifter external diameter)

Standard value (mm)  $\Phi 0.035 \sim 0.065$ 

- If the value is not within standard value, replace hydraulic valve lifter or cylinder head.



# Nissan Skyline R33 Engine Service Manual

**O García**



## **Nissan Skyline R33 Engine Service Manual:**

*Nissan R33 Engine Service Manual* JPNZ (Firm),2002-01-01      **Nissan** JPNZ (Firm),199?      Nissan Skyline R33  
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Kaisha,196? Covers the engine used in the 60 series automobiles      *Nissan Service Manual* ,1972      **Nissan Model**  
**L13,L16 and L20 Engine Service Manual** ,197?      *Service Manual Model L23 Engine* Motor Co. Ltd Nissan,1975  
**Engine Service Manual** Nissan Jidōsha Kabushiki Kaisha,1984      **Nissan Pintara and Skyline Model R31 Series**  
Nissan Motor Company (Australia) Pty. Ltd,1987      **Nissan Model 160 & 61 Series** Nissan Motor Co., Ltd,1980  
*Service Manual* ,1972      *Service Manual* Nissan Jidōsha Kabushiki Kaisha,1978      **Nissan Model R 30 Series:**  
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