



Figure 3-10 Wire Guidance System

## VMC20

The VMC20 handles all logic control and commands the proportional steering valve. It communicates directly with the WGU and accepts operator and truck data signals. During normal operation, the green LED on the side of the WGU and VMC near the connectors will illuminate (See Figure 3-10). A solid "on" indication should be present when the system is functioning properly. This unit is not field serviceable. Please consult with Landolt Corporation if replacement is required.

## WGU

The WGU is the receiver unit for the wire guidance system (See Figure 3-10). It receives signal data from the antennas and communicates to the VMC. The WGU is used as a slave unit in the system. The unit is not field serviceable. Please consult with Landolt Corporation if replacement is required.

## Wheel Position Potentiometer

### IMPORTANT

TET SOFTWARE (PN 144712) IS REQUIRED TO COMPLETE THE FOLLOWING PROCEDURE.

A five turn potentiometer assembly is used to provide the Landguide system with steered wheel position information (See Figure 3-11). This is a very critical component in the feedback loop of the system. If replacing the potentiometer assembly, follow the procedure below.

1. Turn the steered wheel to a centered, straight forward position.
2. Turn off the key switch and disconnect battery.
3. Remove the defective potentiometer assembly from the base on the steer shaft after assembly as shown in Figure 3-12.



WHEEL POSITION  
POTENTIOMETER  
ASSEMBLY

Figure 3-11 Wheel Position Potentiometer Location



STEER SHAFT KNUCKLE ASSEMBLY  
POSITION POTENTIOMETER  
ASSEMBLY

Figure 3-12 Removal of Pot Assembly

# Parts And Service Manual 9828100039

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