

Remove the mainshaft bearing [1] from the left crankcase using the special tools.

TOOLS:

- [2] Bearing remover set, 12 mm 07936-1660101
- Bearing remover shaft, 12 mm 07936-1660120
- Bearing remover head, 12 mm 07936-1660110
- [3] Remover weight 07741-0010201

U.S.A. TOOLS:

- Bearing remover, 12 mm 07936-166010A
- Remover handle 07936-3710100
- Remover weight 07936-371020A

Drive new bearings into the crankcase with their marked side facing up until they are fully seated, using the special tools.

TOOLS:

Right crankcase mainshaft bearing:

- Driver 07749-0010000
- Attachment, 37 x 40 mm 07746-0010200
- Pilot, 17 mm 07746-0040400

Right crankcase countershaft bearing:

- Driver 07749-0010000
- Attachment, 32 x 35 mm 07746-0010100
- Pilot, 12 mm 07746-0040200

[1] Left crankcase mainshaft bearing:

- [2] Driver 07749-0010000
- [3] Attachment, 28 x 30 mm 07946-1870100
- [4] Pilot, 12 mm 07746-0040200

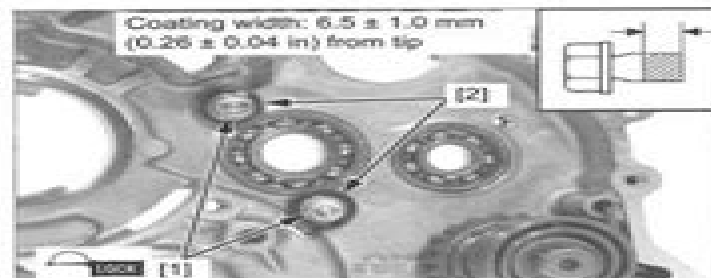
Left crankcase countershaft bearing:

- Driver 07749-0010000
- Attachment, 37 x 40 mm 07746-0010200
- Pilot, 17 mm 07746-0040400

Apply locking agent (Three Bond 1322 or equivalent) to the mainshaft bearing set plate bolt [1] threads as specified.

Install the mainshaft bearing set plates [2] and bolts to the right crankcase and tighten the bolts.

Install the crankshaft (page 12-9).



Parts Manual Honda Xrm 110

D Kirk



Parts Manual Honda Xrm 110:

Honda Parts Catalog, CL175K7, HC 47407, 1976 *Maintenance Manual, Honda 90, Model C200* Honda Giken Kōgyō Kabushiki Kaisha, 196? **Parts List for Honda CB125K5**, 1972 *Shop Manual Honda 90 Model C200/CT200* Honda Motor Co. Ltd, 196? *Parts list for Honda CB350F.*, 1974 *Honda 90, Model CD90*, 1967 **Parts List for Honda Honda Motor Co**, 1980 **Honda CBR600RR, '07-'12** Haynes Publishing, 2020-02-25 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Honda CBR600RR model years 2007 through 2012 Do it yourselves will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system electrical system wheels tires and drivebelt front suspension and steering rear suspension brakes body and color wiring diagrams An index makes the manual easy to navigate **Honda Motorcycle Manual: All Models, Singles and Twins 1960-1966: 50cc, 125cc, 250cc & 305cc.** J. Thorpe, 2008-07-01 104 pages 50 illustrations size 5 5 x 8 5 inches A faithful reproduction of the John Thorpe BOOK OF THE HONDA a fully illustrated repair and maintenance manual that covers the 50cc models C100 C102 Monkey Bike CE105H Trails Bike C110 C114 The 125cc models C92 CB92 Benley The 250cc models C72 CB72 The 305cc models C77 CB77 Originally published in 1967 by Floyd Clymer this illustrated manual contains repair and maintenance data for both Kick and Electric Start models including Electrical and Ignition Equipment Wiring Diagrams Clutch Carburetion Transmission Forks Engine Brakes and more It also includes information on routine service maintenance and tune ups plus technical specification charts While not as exhaustive as a factory manual there is adequate detailed text and diagrams to assist in major refurbishing such as an engine rebuild or even a complete mechanical renovation An essential addition to any Honda Motor Cycle Enthusiast's library this book has been out of print and unavailable for many years and is becoming increasingly more difficult to find on the secondary market This is a must have reference for this series of Honda motorcycles and we are pleased to be able to offer this reproduction as a service to all Honda enthusiasts worldwide **Honda Motorcycles Workshop Manual C110 1962-1969** Motor Honda Motor, 2009-07-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official Honda Factory Workshop Manual specific to the 1962 1969 n10 50cc Sport Cub series of motorcycles This manual includes all of the data that you would expect from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components It also includes a comprehensive troubleshooting section plus tables of technical data tolerances and fits making it an invaluable resource for collectors and restorers of these classic Honda motorcycles There are 55 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is

at times a little quirky but the illustrations make up for any difficulty in understanding what needs to be done There are separate sections that deal with the repair and overhaul procedures for the engine transmission wheels and brakes front forks frame and carburetor plus a detailed electrical service section This is a must have reference for any Honda enthusiast and would certainly assist in helping any potential purchaser better understand the inner workings prior to purchasing one of these classic motorcycles Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all Honda enthusiasts worldwide **Honda 50.55** ,1967 *Clymer Honda 50-110cc OHC Singles, 1965-1999* Penton Staff,2002-03-01 With the help of the Clymer Honda 50 110Cc Ohc Singles 1965 1999 Repair Manual in your toolbox you will be able to maintain service and repair your Honda to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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